

For Load data refer
Design Document

Conveyor Frames CF-1 to CF-6 is in the scope of mechanical and
shown here only for clarity

ELEVATION OF GPC 1A/1B

Conveyor Frames CF-1 to CF-6 is in the scope of mechanical and
shown here only for clarity

TOP VIEW OF GPC 1A/1B

KEY PLAN
1:500

NOTES:--

- THIS DRAWING SHALL BE READ IN CONJUNCTION WITH CONTRACT TERMS AND CONDITIONS, TECHNICAL SPECIFICATIONS AND SCHEDULE OF ITEMS.
- ALL DIMENSIONS ARE IN MM & ELEVATION IN METERS UNLESS STATED OTHERWISE.
- ALL ELEVATION ARE REFERRED TO THE FINISHED FLOOR LEVEL OF POWER HOUSE BUILDING AS EL. 0.00 M WHICH CORRESPONDS TO RL (+) 5.60 M.
- FOR ALL OTHER NOTES REFER GENERAL NOTES FOR STRUCTURAL STEEL WORKS DRG. NO. MAITREE-00-UTX-LC-100200-PEM.
- GRADE OF STEEL - E250, CONFORMING TO SA/S-2002.
- FOR GRADING OF BASE PLATE, REF. DRG. NO. MAITREE-00-UEF-LC-177042-ISO.
- CONNECTION DETAILS SHOWN ARE INDICATIVE ONLY. SIZE & THICKNESS OF GUSSETS, NO. & DA. OF CONNECTION BOLTS ETC. SHALL BE SHOWN IN CORRESPONDING FABRICATION DRG.

REFERENCE:--

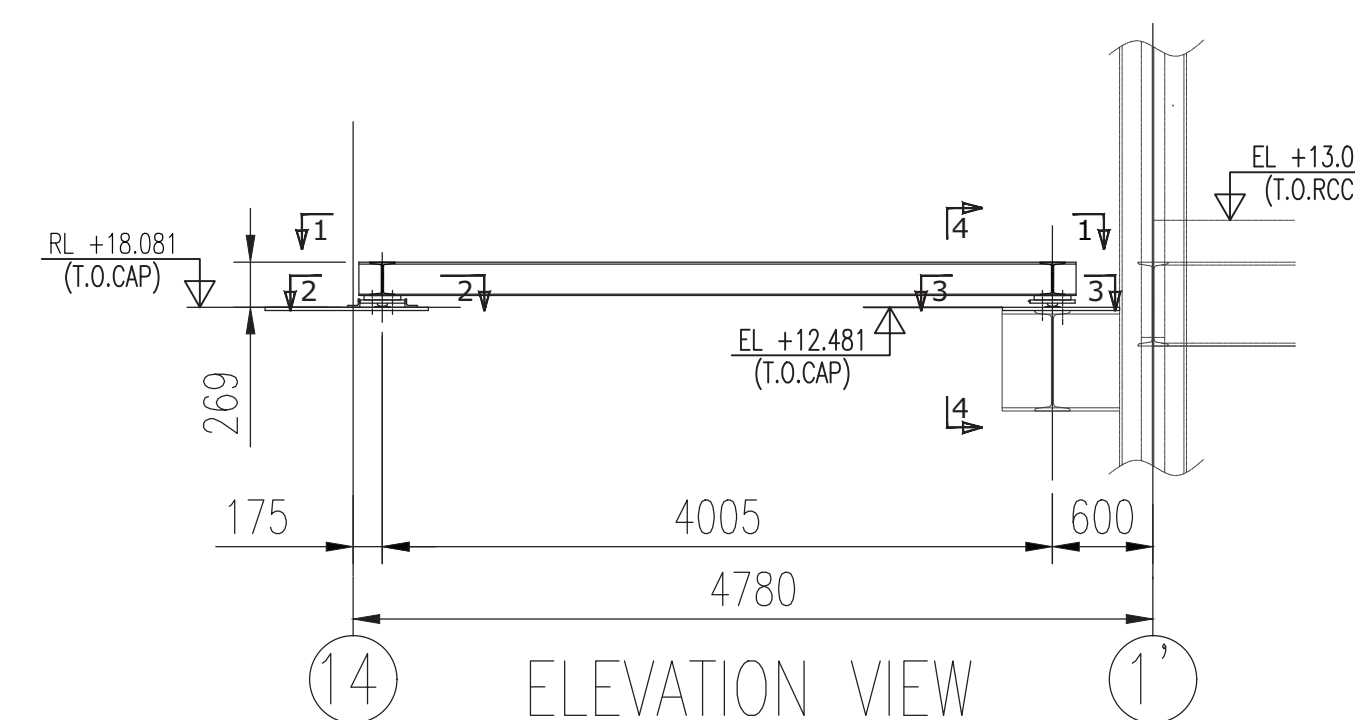
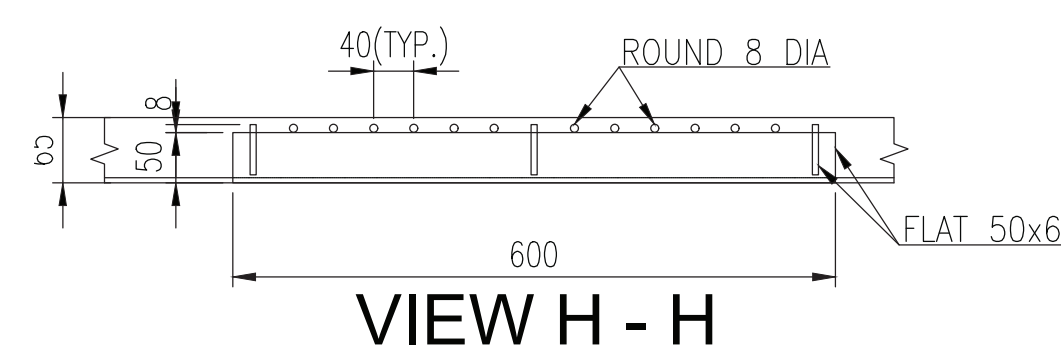
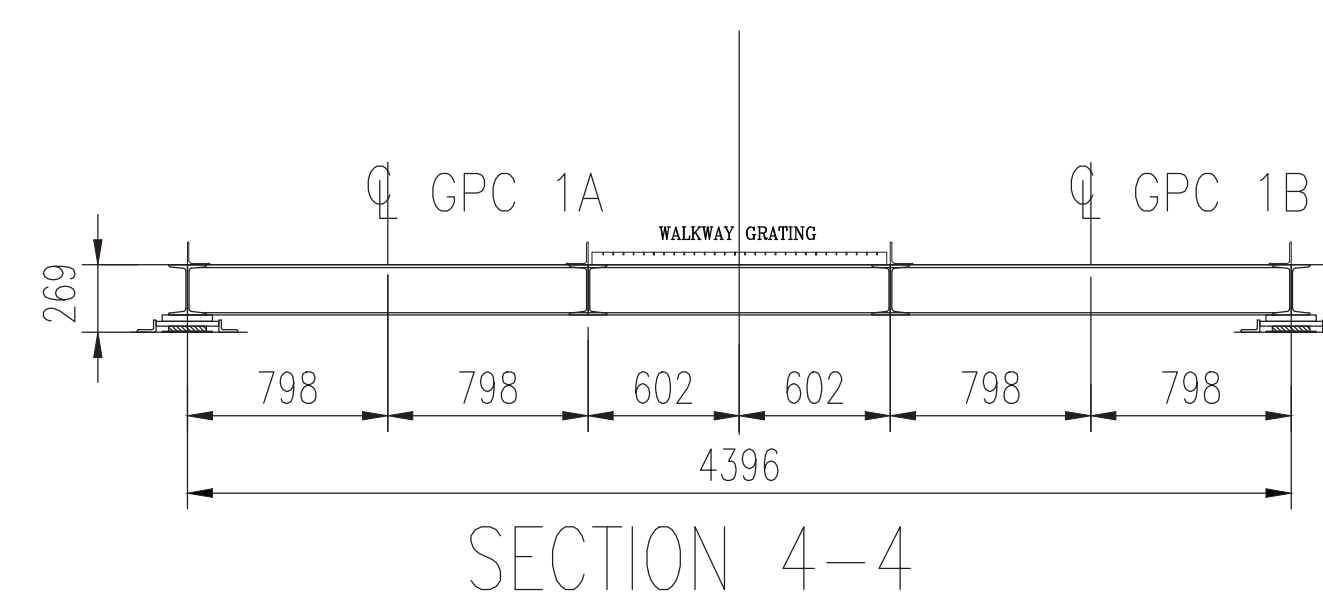
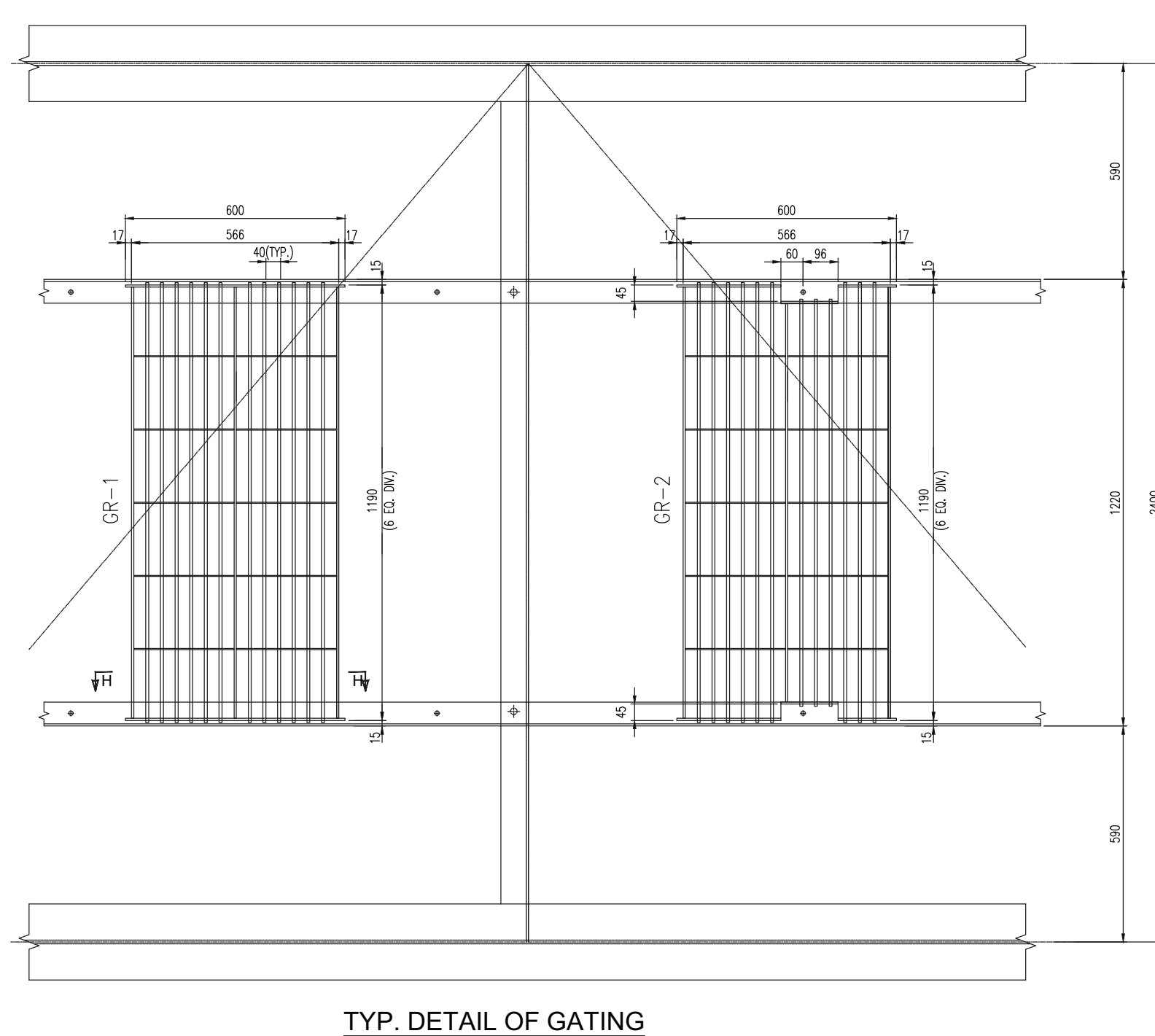
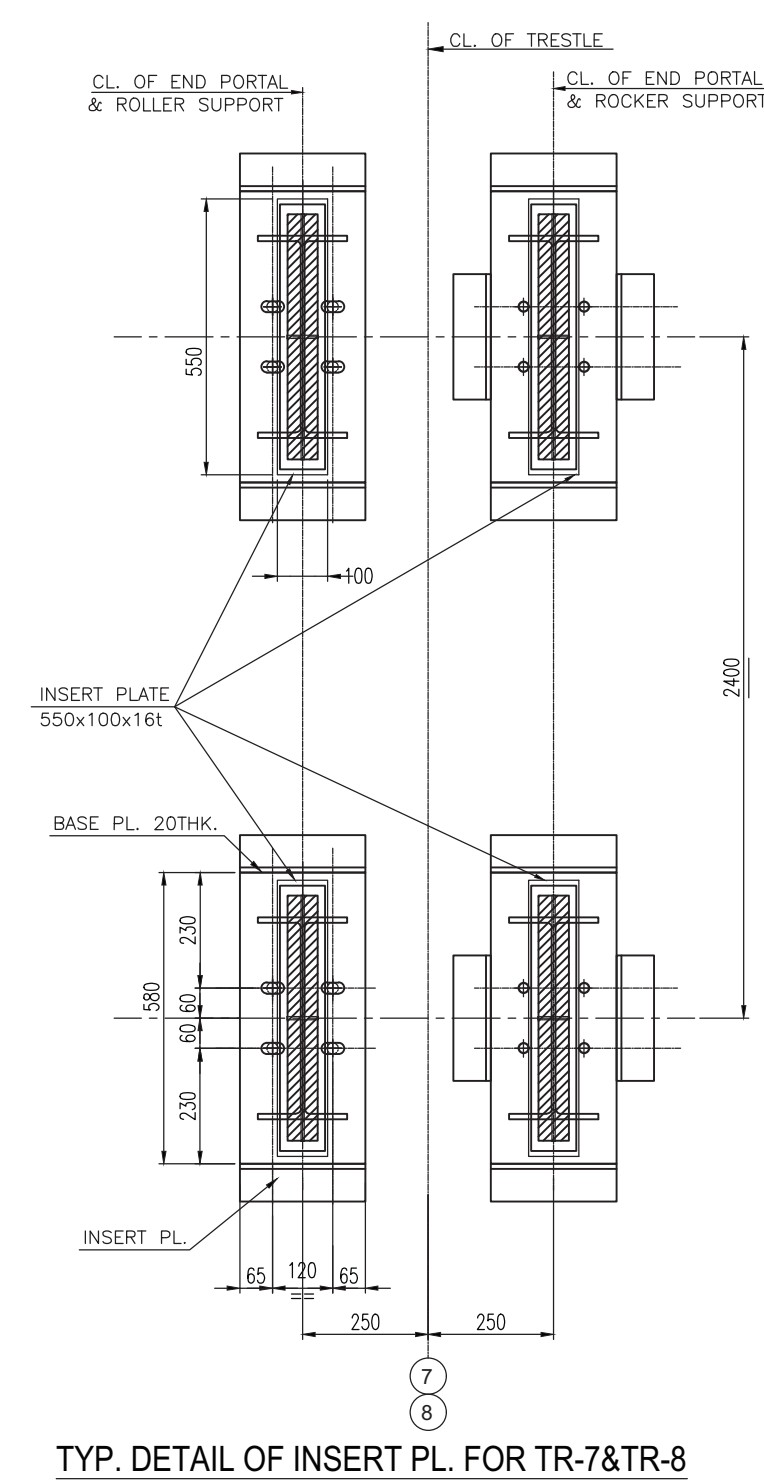
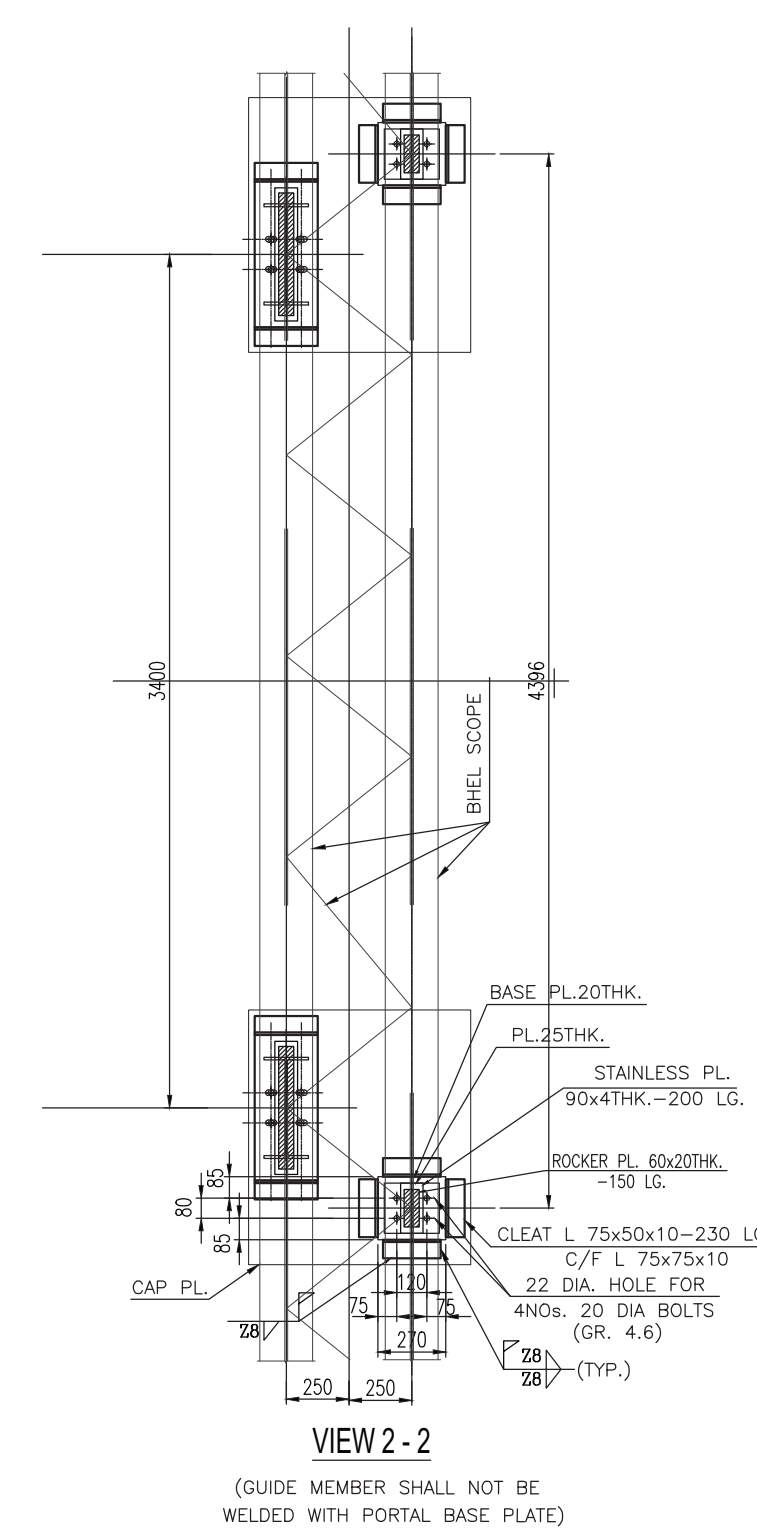
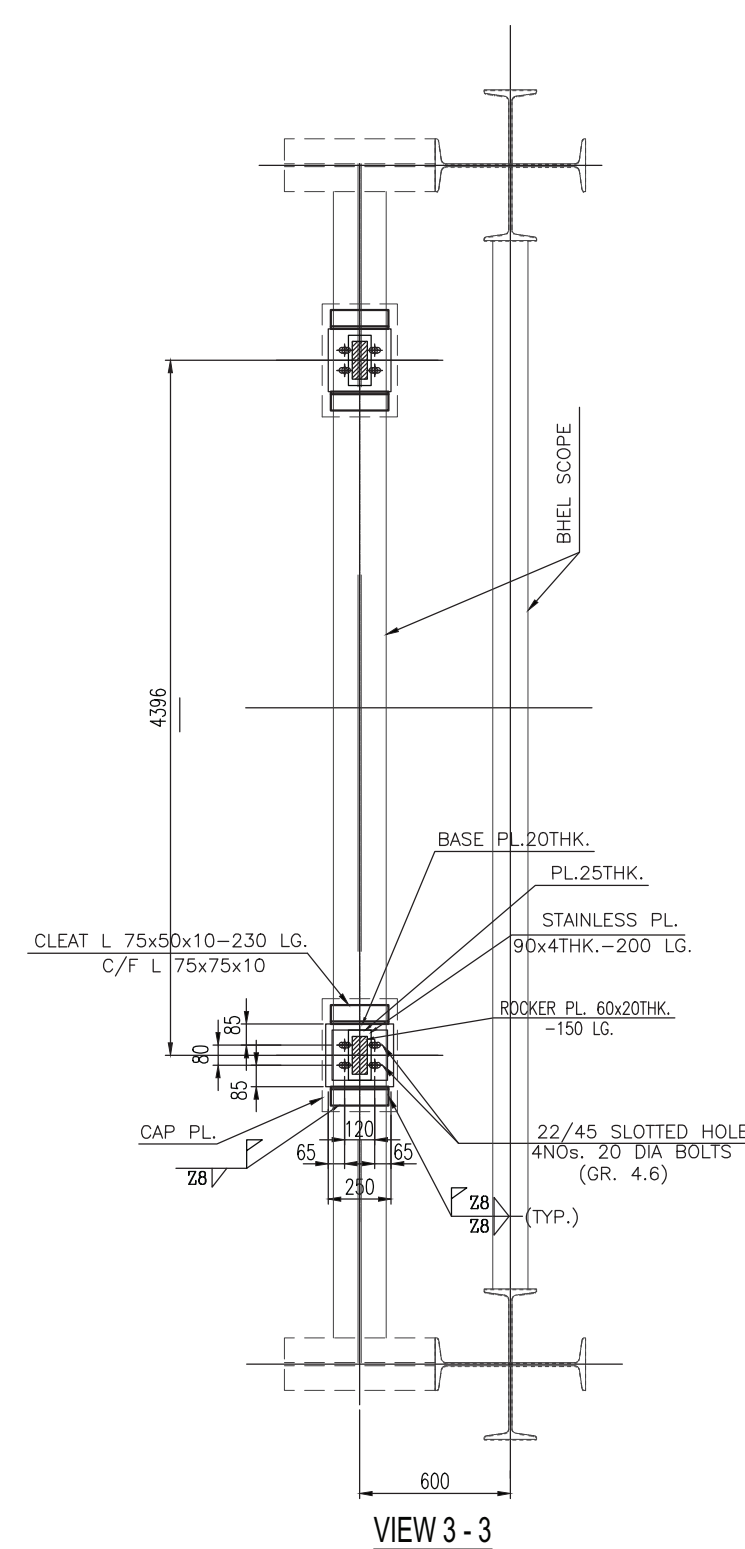
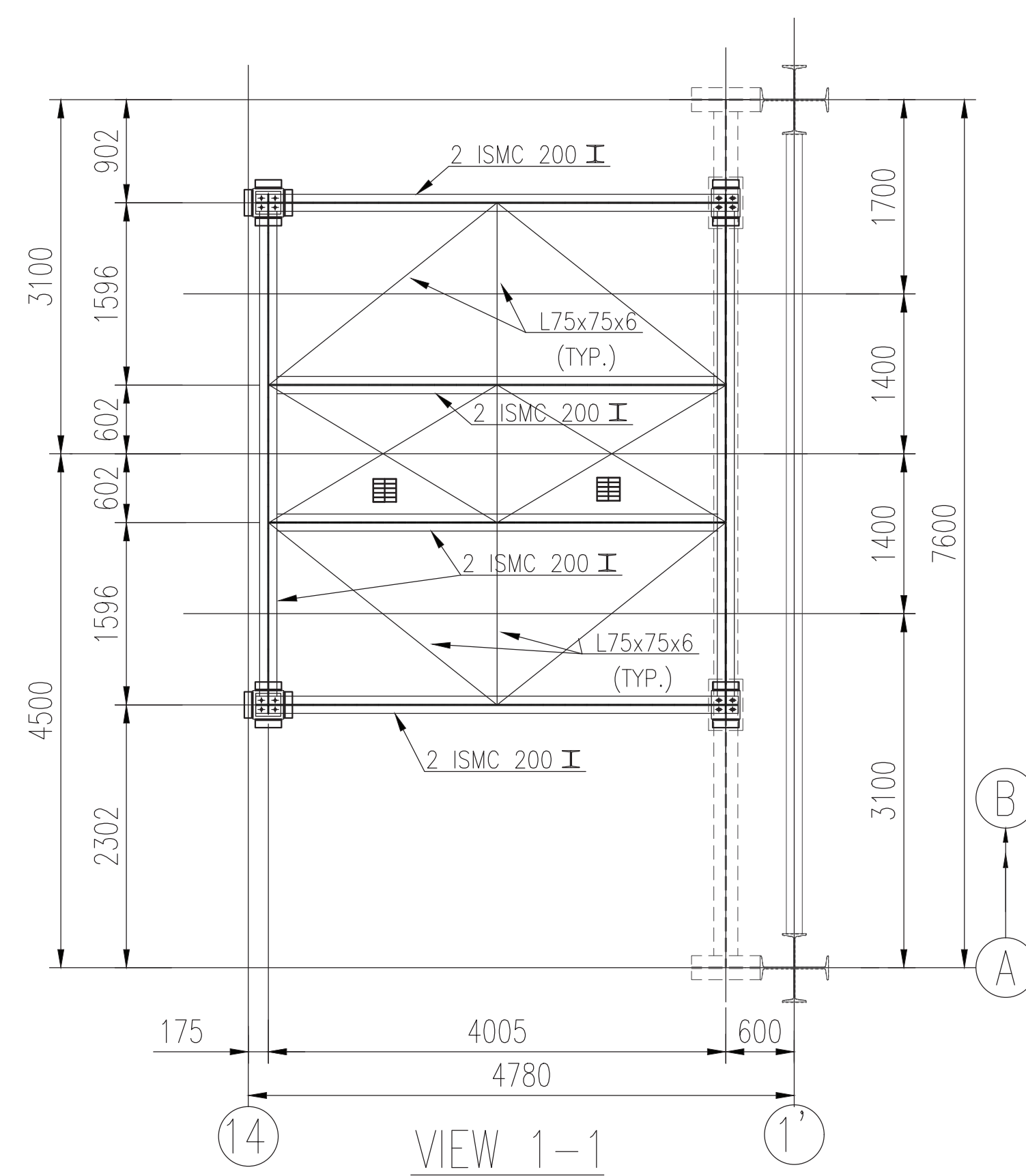
- MECH. DRG. NO.: MAITREE-00-KF-LH-175508-ISO-R2-GA & LOAD DATA FOR GPC-1AB

APPROX STEEL TONNAGE:
GALLERIES: 36 MT
TRESTLES: 100 MT

Name				Customer			
BEUMERGROUP				BHARAT HEAVY ELECTRICALS LTD.			
Rev.	Date	%A/T%	Order No.	Designation			
01	10/05/2019	01	618-450068	STRUCTURAL GA OF GPC 1A-1B			
02	10/05/2019	02		GPC 1A-1B			
03		03					
04		04					
05		05					
06		06					
07		07					
08		08					
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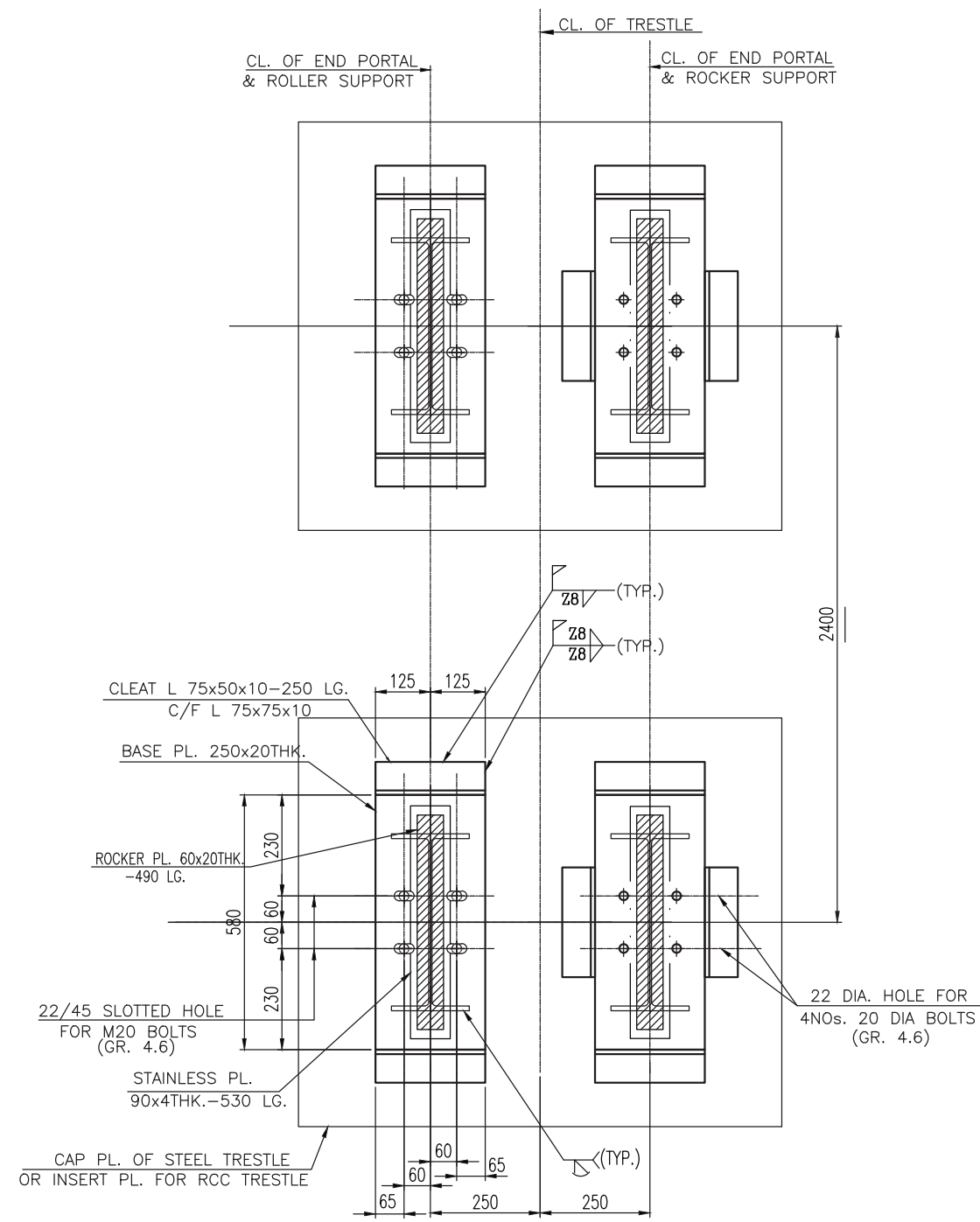
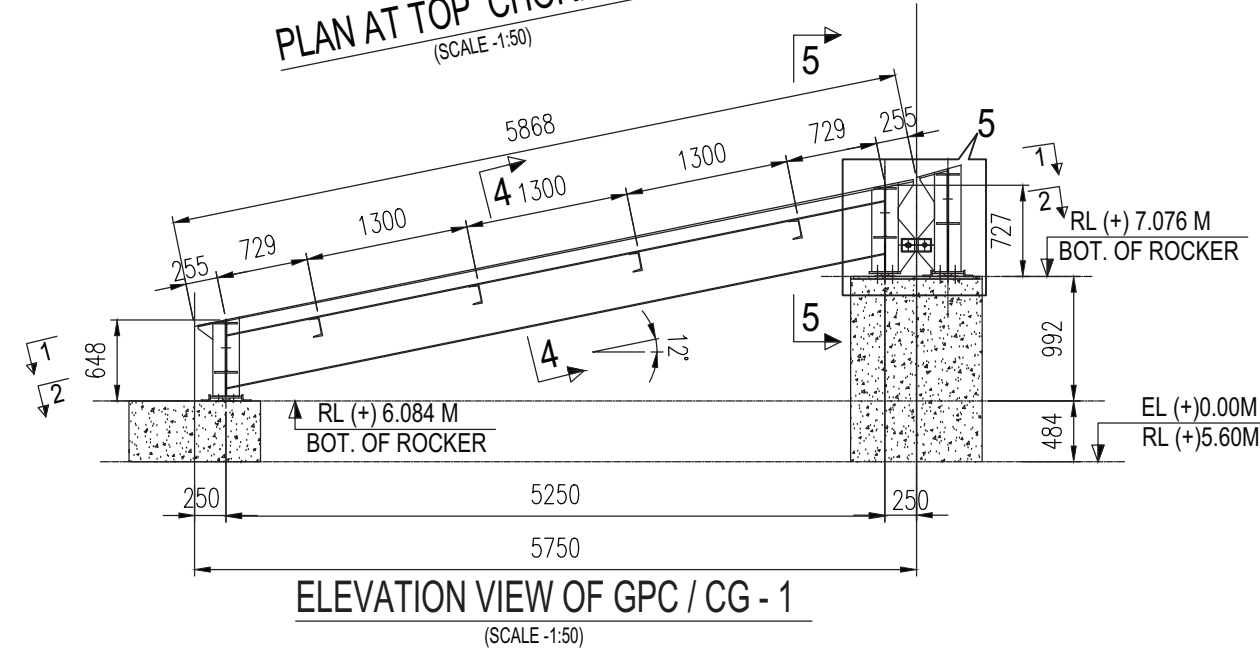
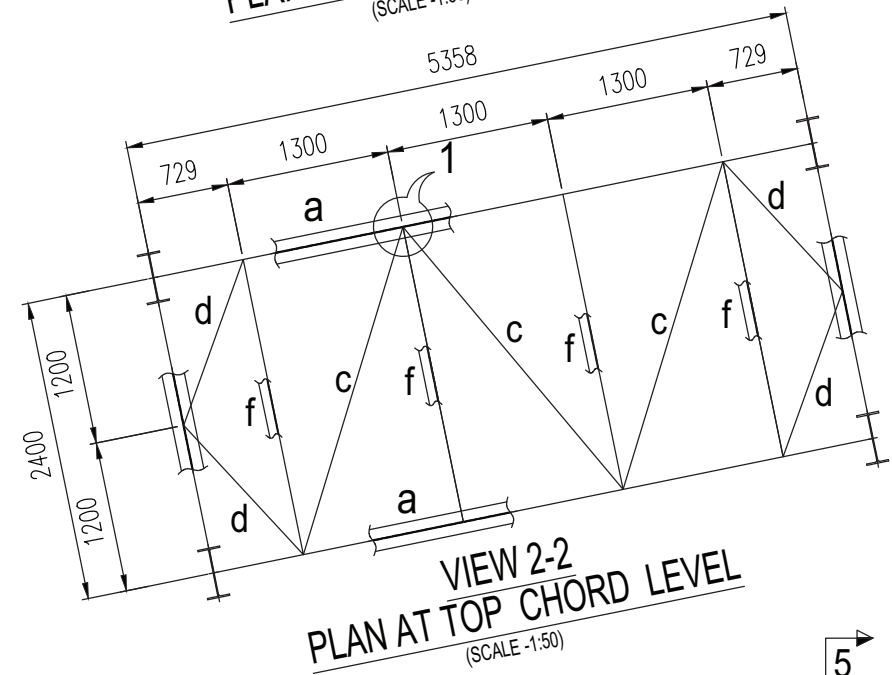
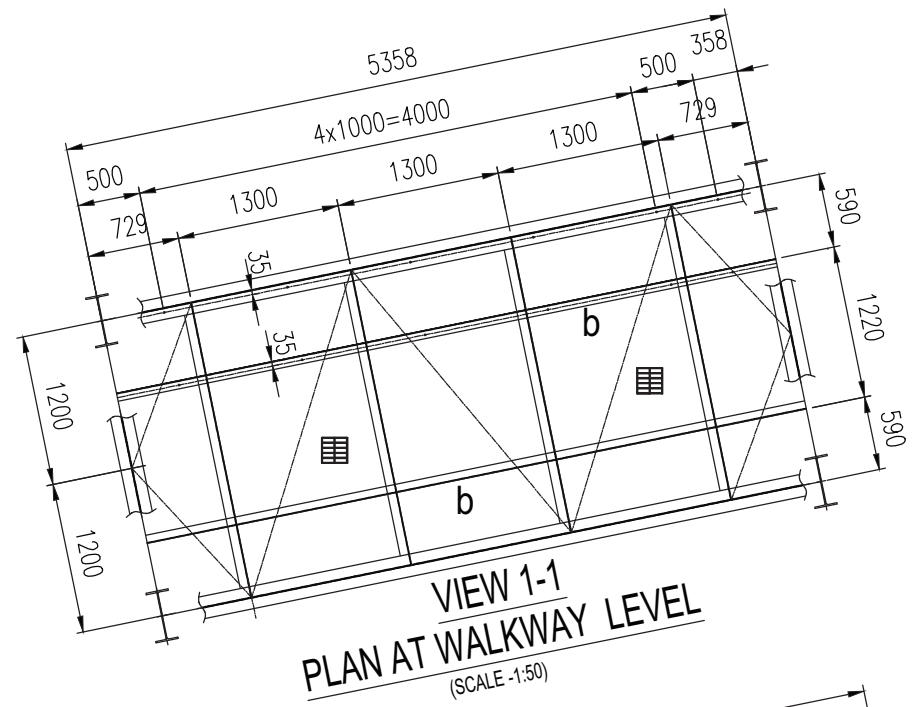
REV	DATE	DRN/CHD/APPD	DESCRIPTION/NOTE	SCALE
1	10.12.2018	DRN	CUSTOMER/PROJECT: BHARAT HEAVY ELECTRICALS LTD.	1:500
2	11.12.2018	CHD	CUSTOMER CONSULTANT: FICHTNER COMPANY PVT. LTD, DHAKA, BANGALADESH	1:500
3	11.12.2018	APPD	PROJECT NO.: 618-450068	1:500
4	11.12.2018	APPD	STATUS OF DRG.: FOR APPROVAL	1:500
5	11.12.2018	APPD	PROJECT NO.: 618-450068	1:500
6	11.12.2018	APPD	STATUS OF DRG.: FOR APPROVAL	1:500
7	11.12.2018	APPD	PROJECT NO.: 618-450068	1:500
8	11.12.2018	APPD	STATUS OF DRG.: FOR APPROVAL	1:500
9	11.12.2018	APPD	PROJECT NO.: 618-450068	1:500
10	11.12.2018	APPD	STATUS OF DRG.: FOR APPROVAL	1:500
11	11.12.2018	APPD	PROJECT NO.: 618-450068	1:500
12	11.12.2018	APPD	STATUS OF DRG.: FOR APPROVAL	1:500
13	11.12.2018	APPD	PROJECT NO.: 618-450068	1:500
14	11.12.2018	APPD	STATUS OF DRG.: FOR APPROVAL	1:500
15	11.12.2018	APPD	PROJECT NO.: 618-450068	1:500
16	11.12.2018	APPD	STATUS OF DRG.: FOR APPROVAL	1:500

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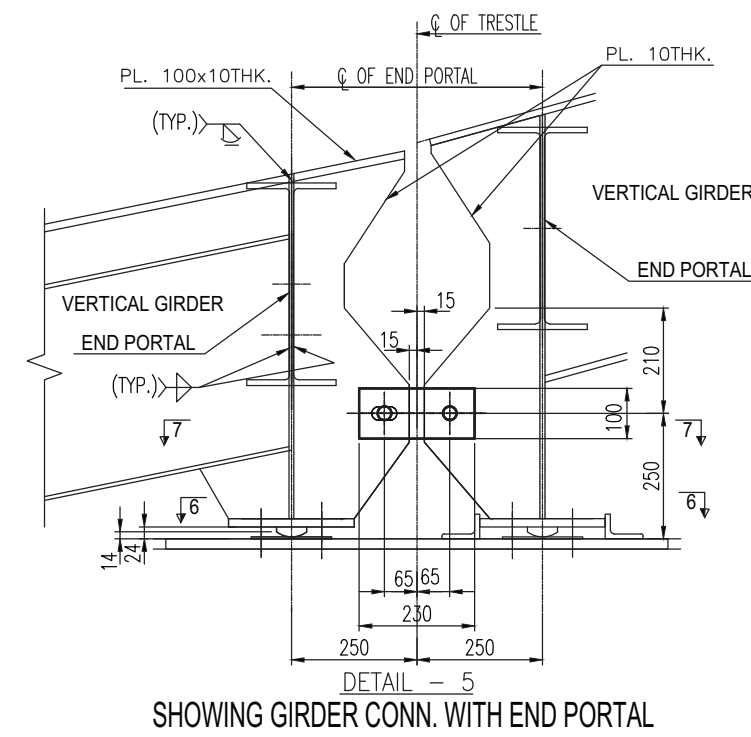
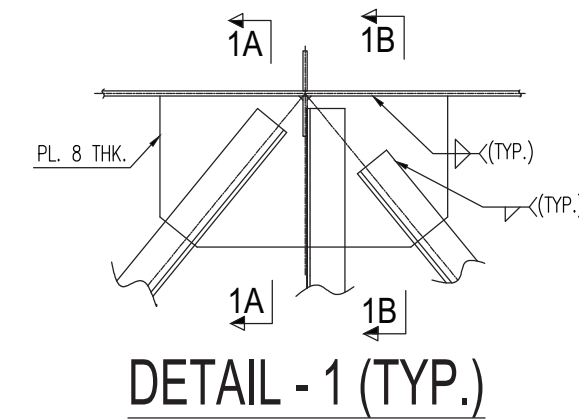
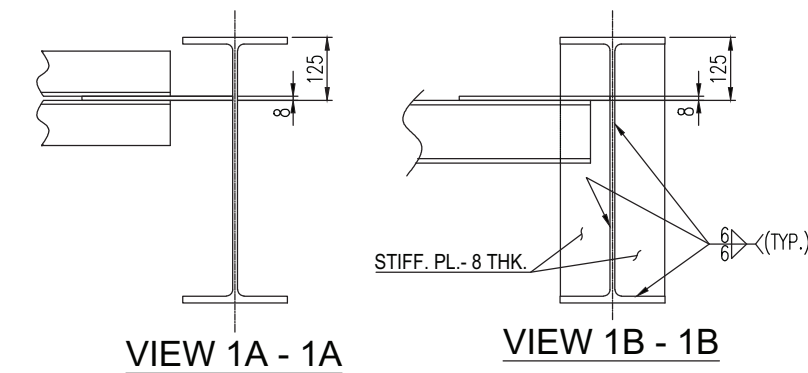
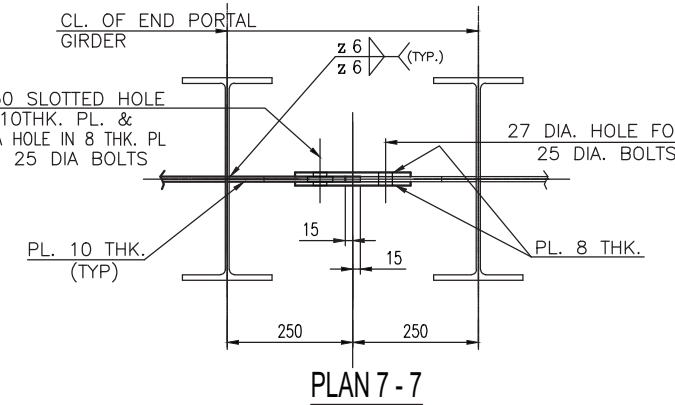
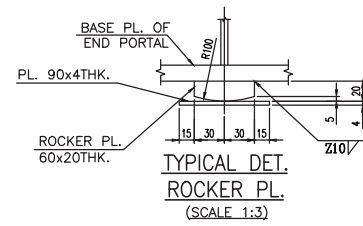
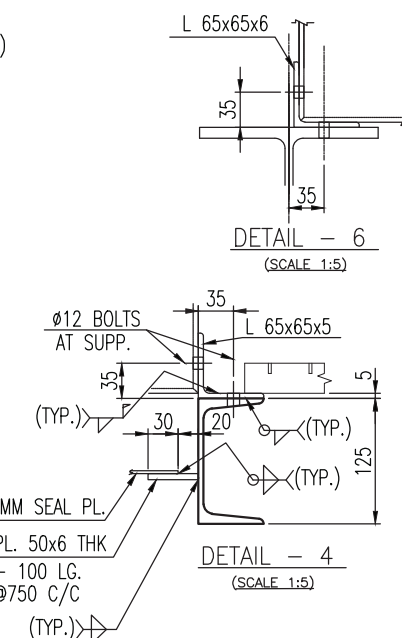
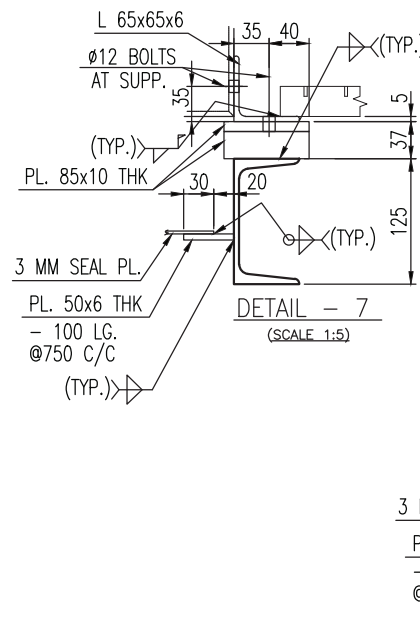
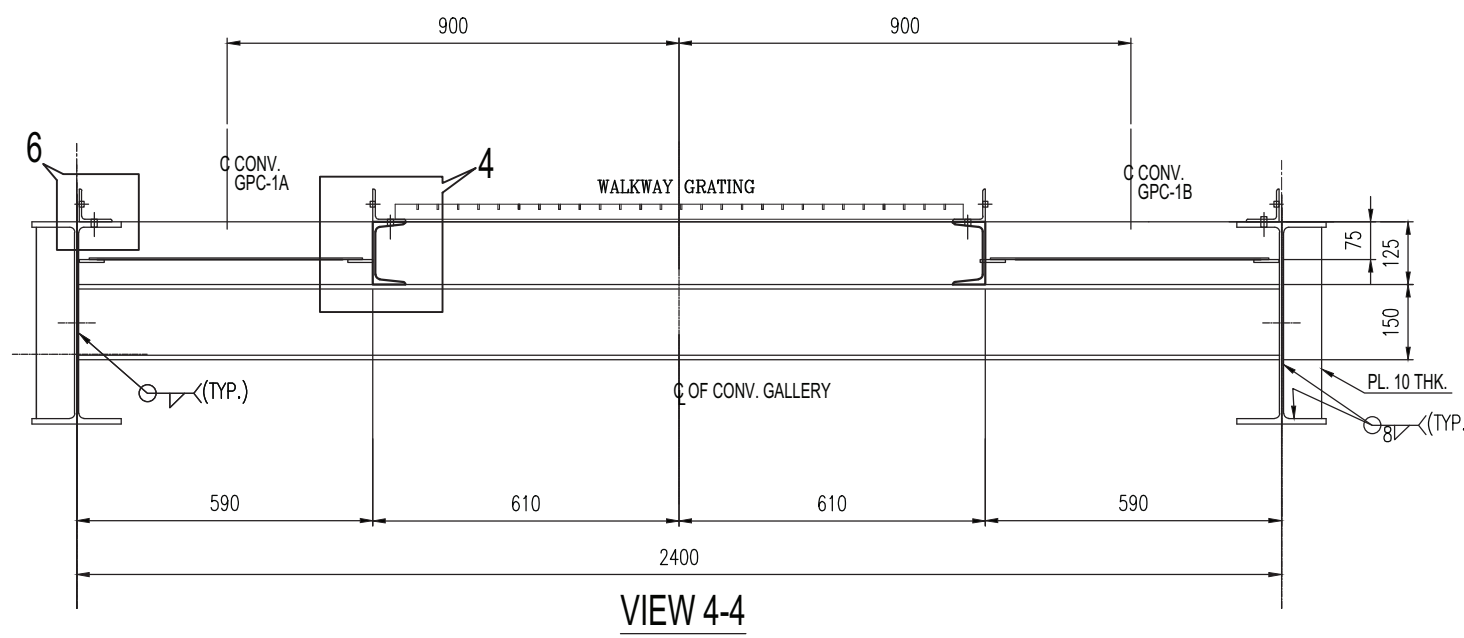
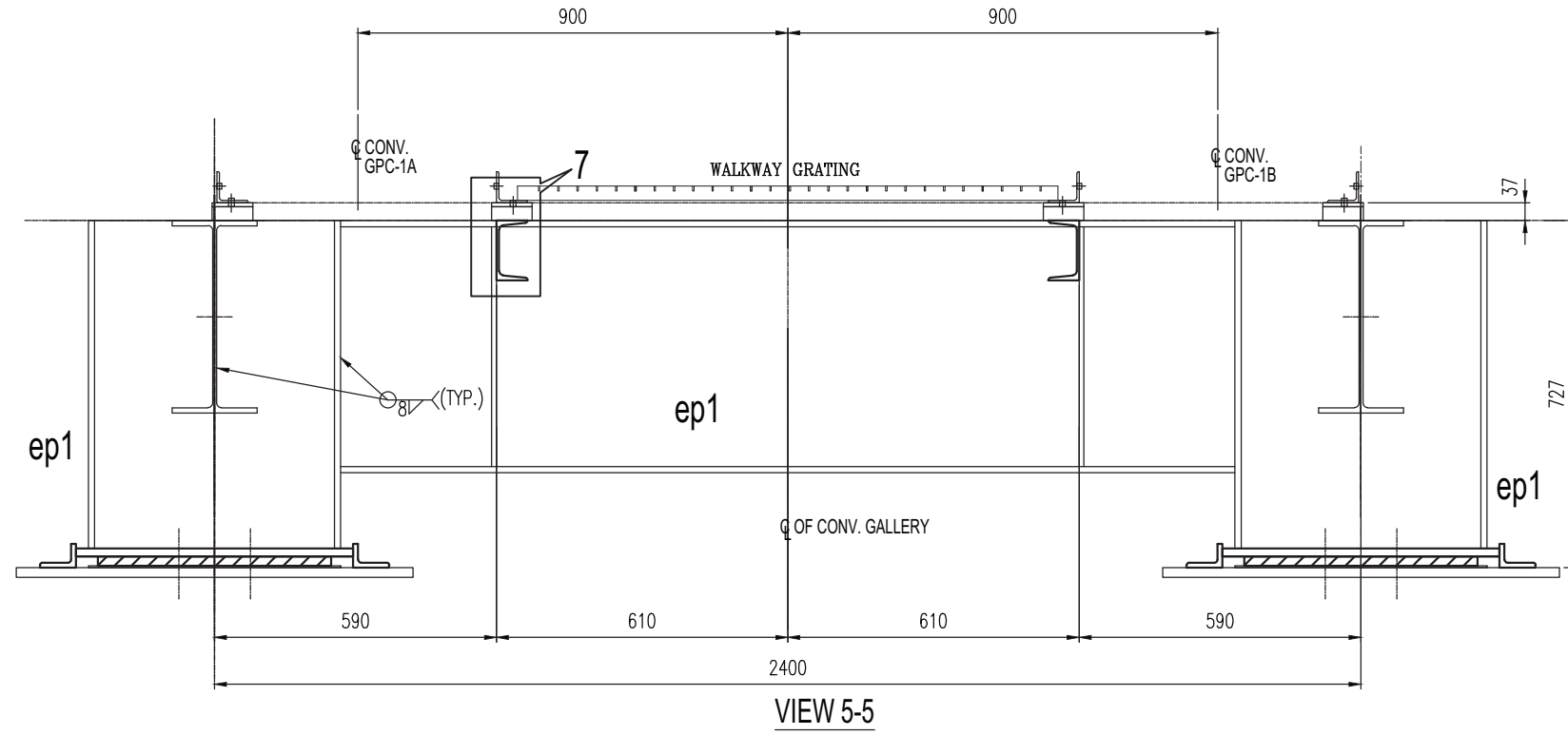


 BEUMER GROUP		Customer BNHART HEAVY ELECTRICALS LTD	
Name _____ Date _____ %AT% Order No.: 618-450668		Description STRUCTURAL GA OF GPC 1A-1B GPC 1A-1B	
Issued 21/02/2019 Item# _____ %C% Matuk 21/02/2019 E# _____ %SACHBE%		Drawing No. S18_450668_GPC 1A/B_LC	
_____ E _____ E _____ C _____ B _____ D _____ A		The dimensions and all data contained herein are controlled and validated by the customer. The customer is responsible for the correct use of the data and for the validity of the data for their own specific applications.	
ISO 14001  ISO 9001:2015  Inf. Modification Ref.: _____		_____  _____  _____ _____ Origin: _____ _____ Replacement for: _____ Released by: _____	

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(NOTE: GUIDE MEMBER SHALL NOT BE WELDED WITH PORTAL BASE PLATE)

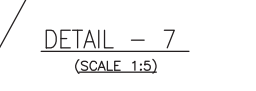
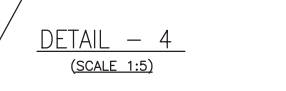
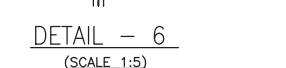
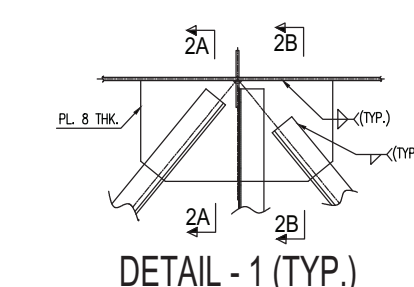
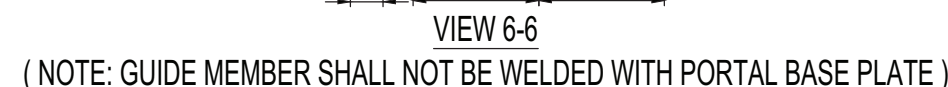


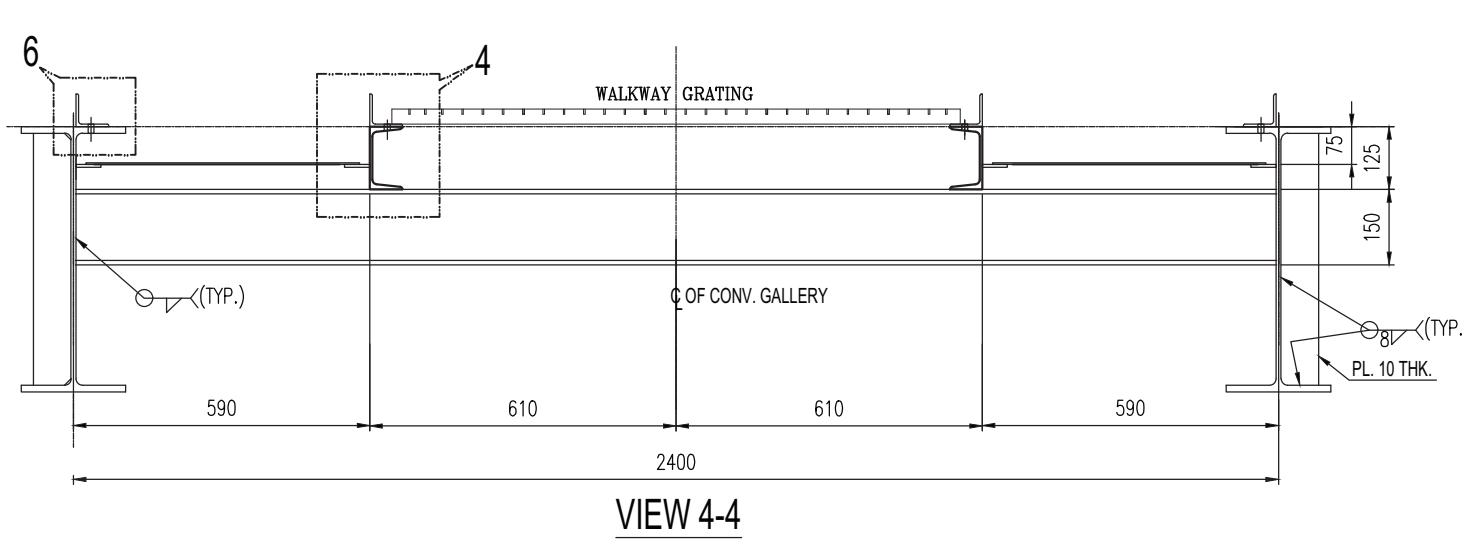
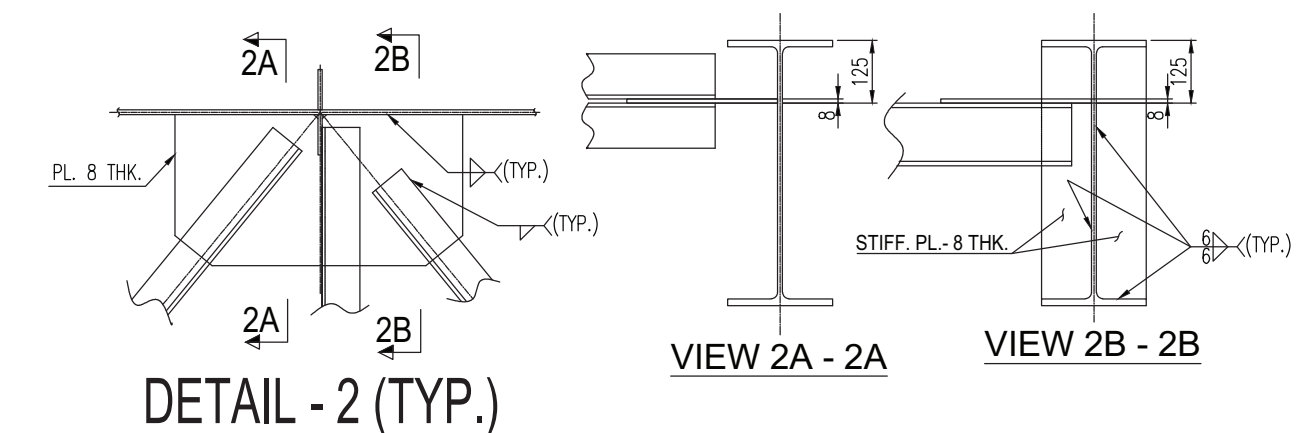
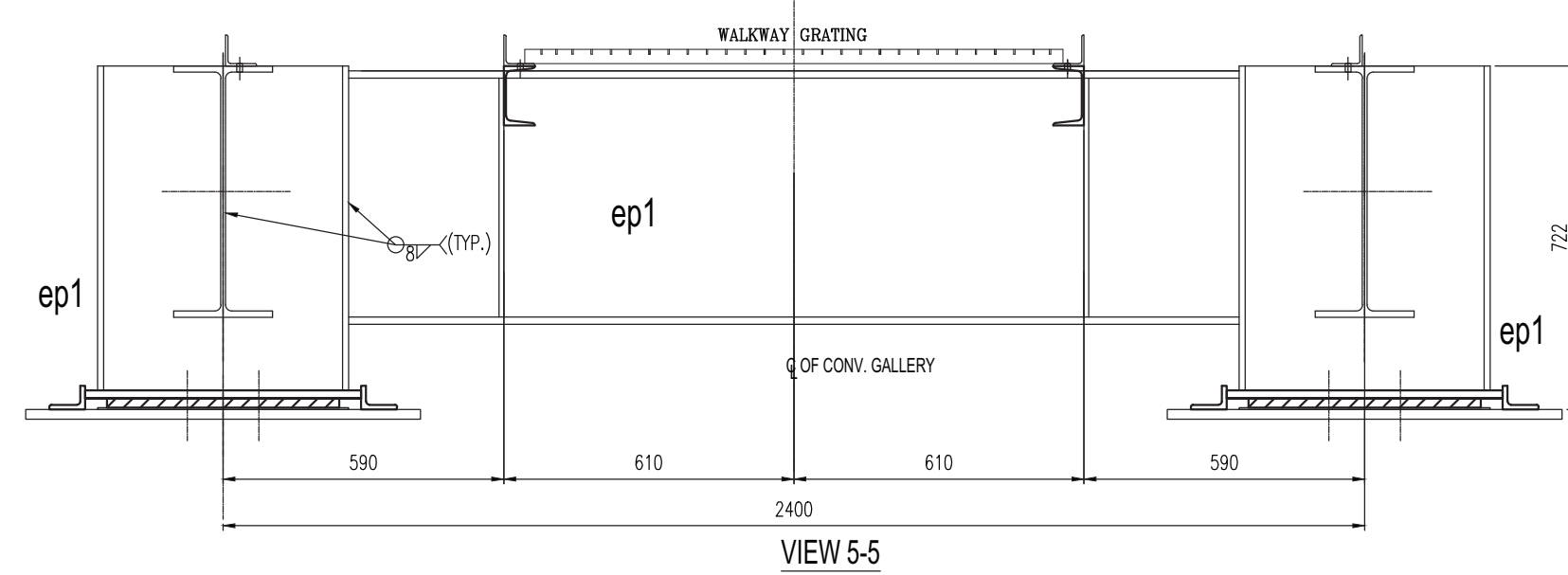
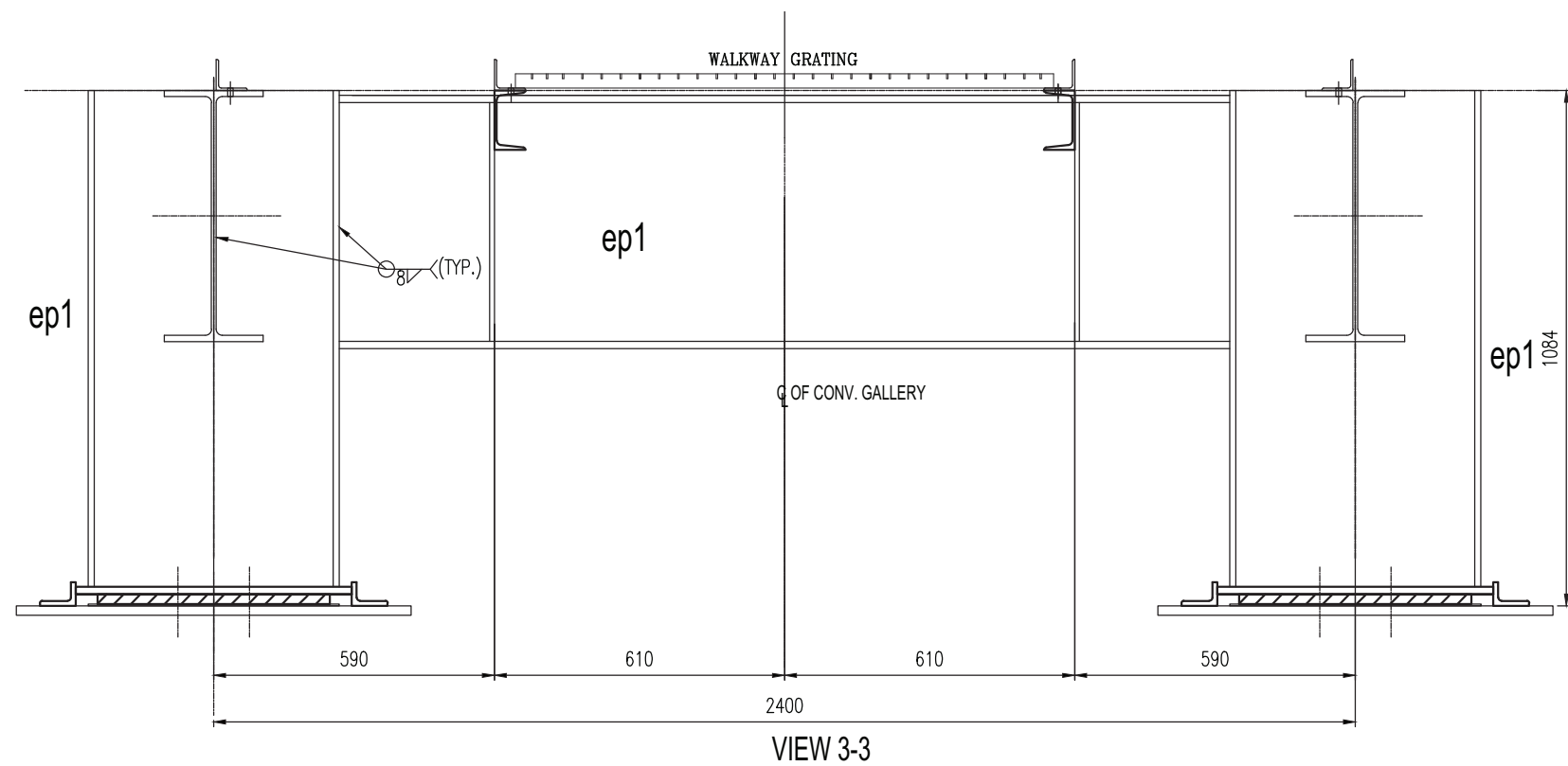
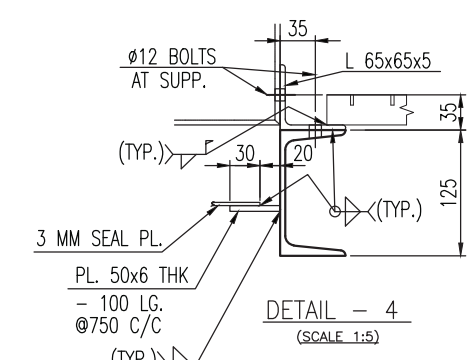
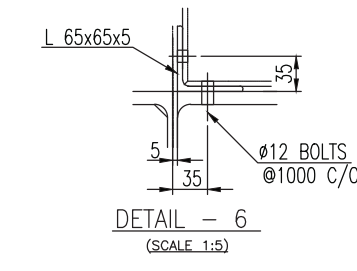
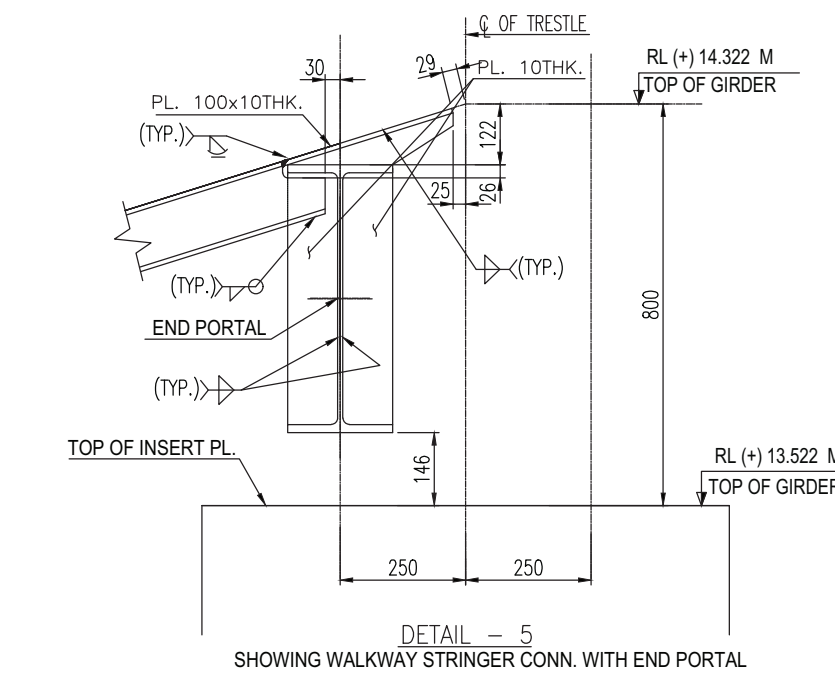
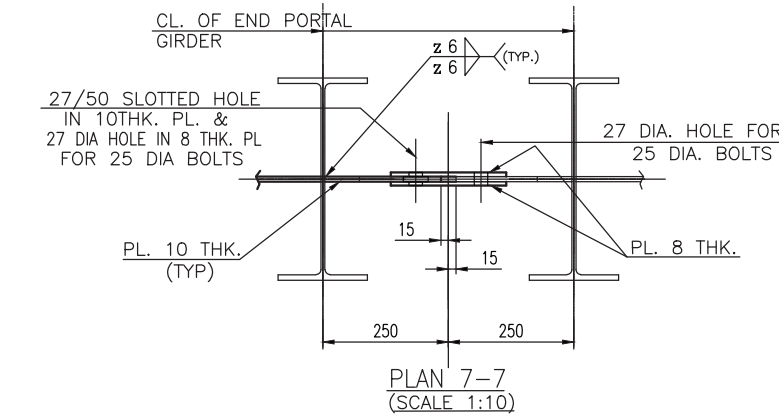
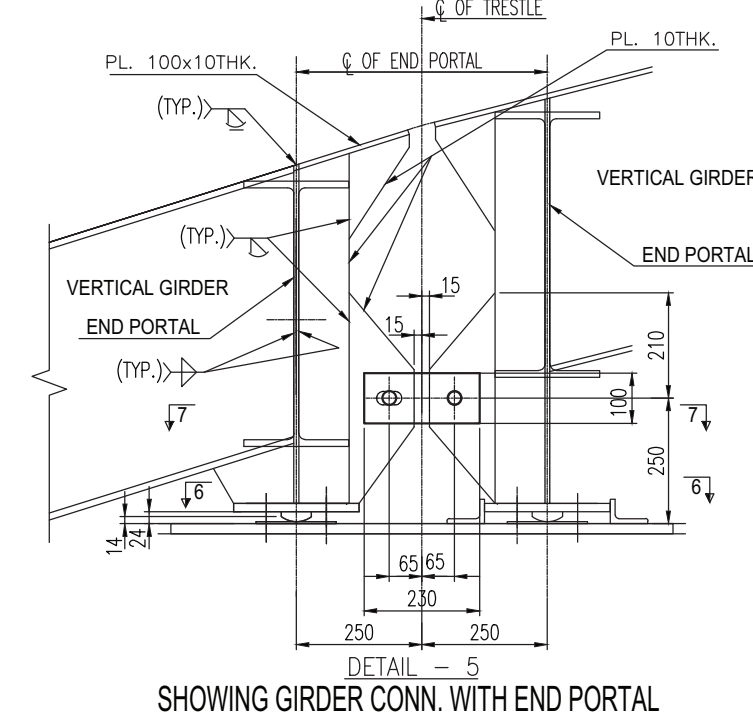
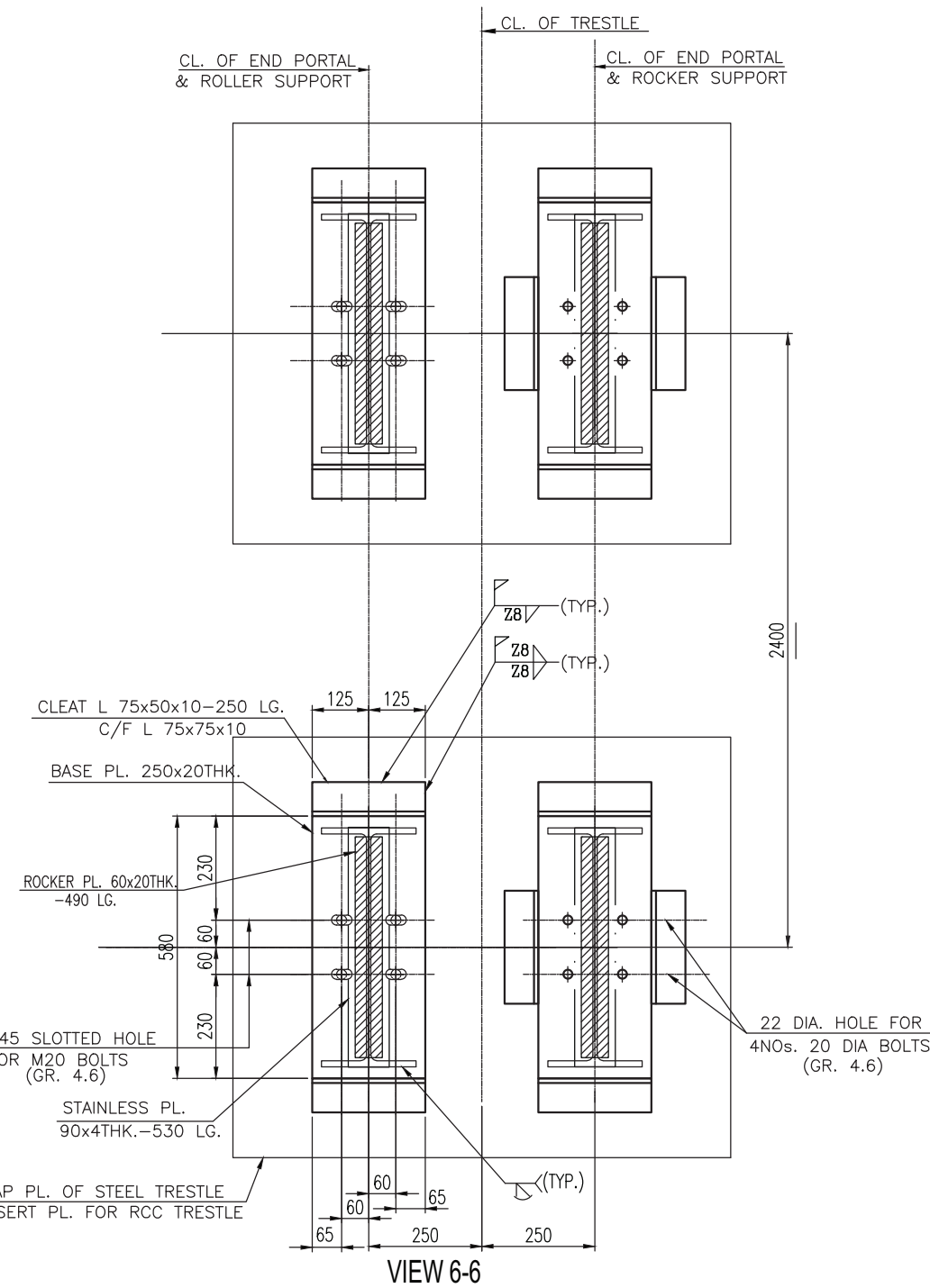
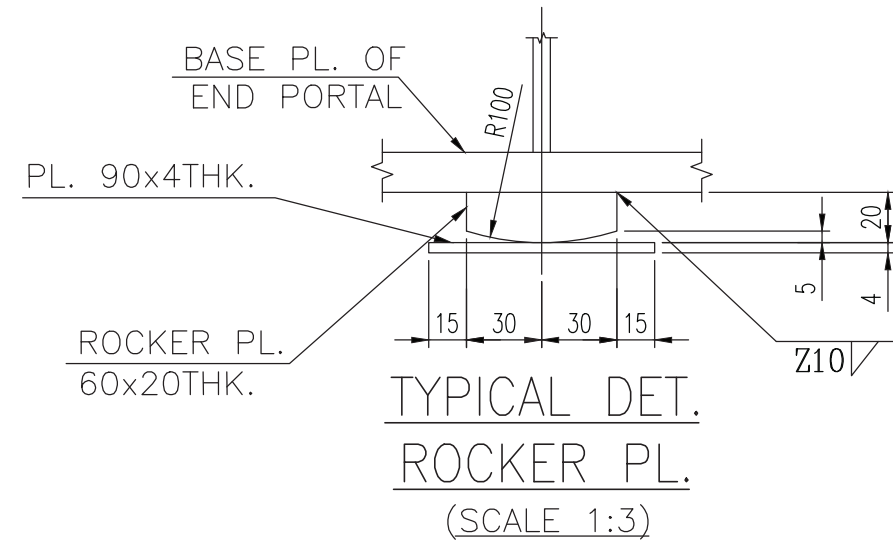
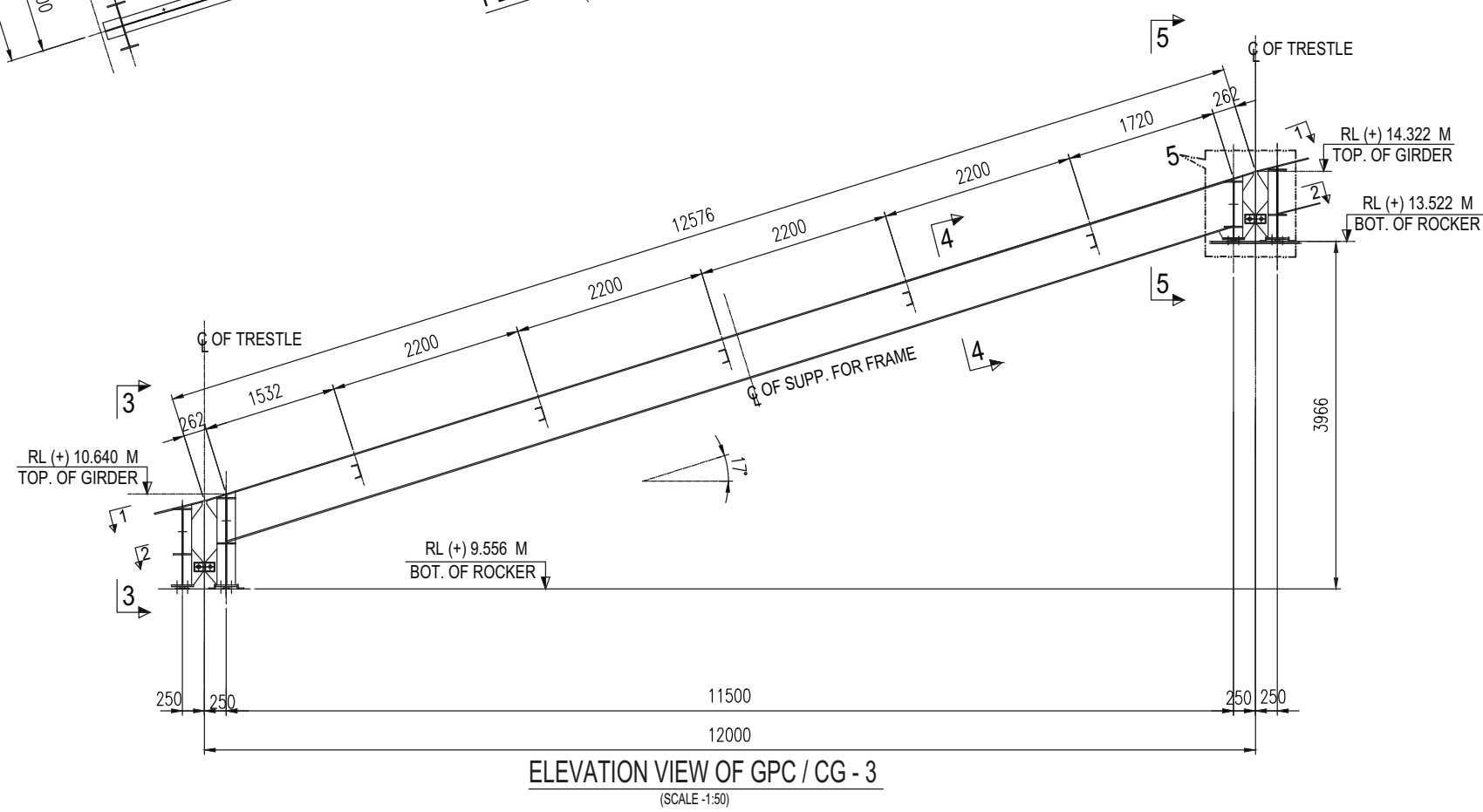
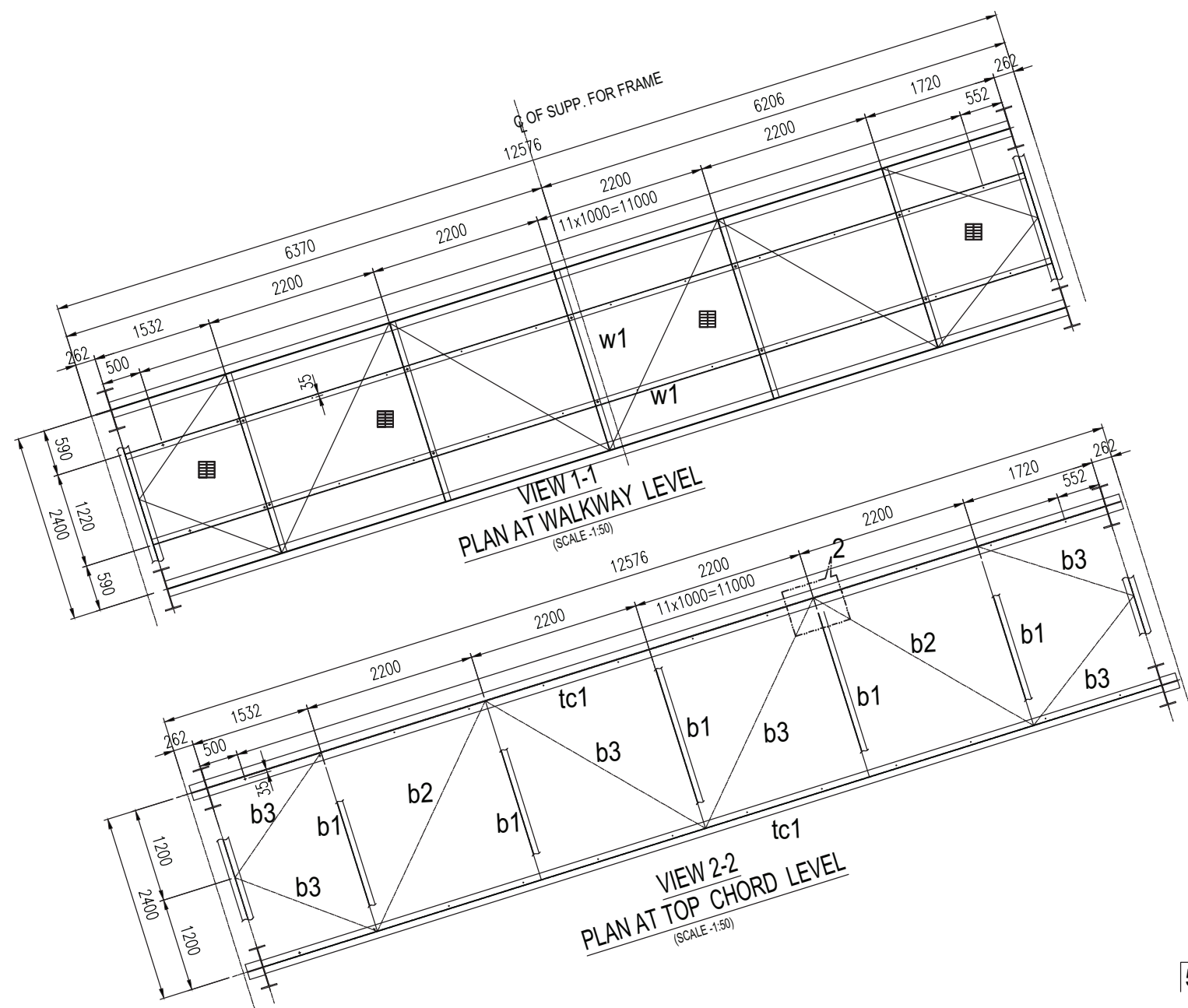
SCHEDULE OF MEMBERS GPC/CG-1				
SL.NO	ERECTION MARKS	SECTION	FORCE (kN)	
			AXIAL	
1	TOP CHORD HORIZONTAL GIRDERS OF TOP CHORD LEVEL	a	UB 406x178x54	80
		f	ISMC 150	80
		c	ISA 90x90x8	70
		d	ISA 65x65x8	60
		b	ISMC 125	15
2	END PORTAL	ep1	UB 406x178x54	80
3	WALKWAY STRINGERS	w1	ISMC 125	15
4	GST. PL.	8 mm. THK.		
5	FLOOR PL.	FLOORING WITH GRATING.		

Name		Date	%AT%	Order No.	618-450068	Designation	Customer
Date		10/12/2018	10/12/2018	10/12/2018	10/12/2018	10/12/2018	10/12/2018
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10/12/2018		10/12/2018	10/12/2018	10/12/2018	10/12/2018	10/12/2018	10/12/2018

Name		Date	%AT%	Order No.	618-450068	Designation	Customer
Date		10/12/2018	10/12/2018	10/12/2018	10/12/2018	10/12/2018	10/12/2018
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10/12/2018		10/12/2018	10/12/2018	10/12/2018	10/12/2018	10/12/2018	10/12/2018
10/12/2018		10/12/2018	10/12/2018	10/12/2018	10/12/2018	10/12/2018	10/12/2018

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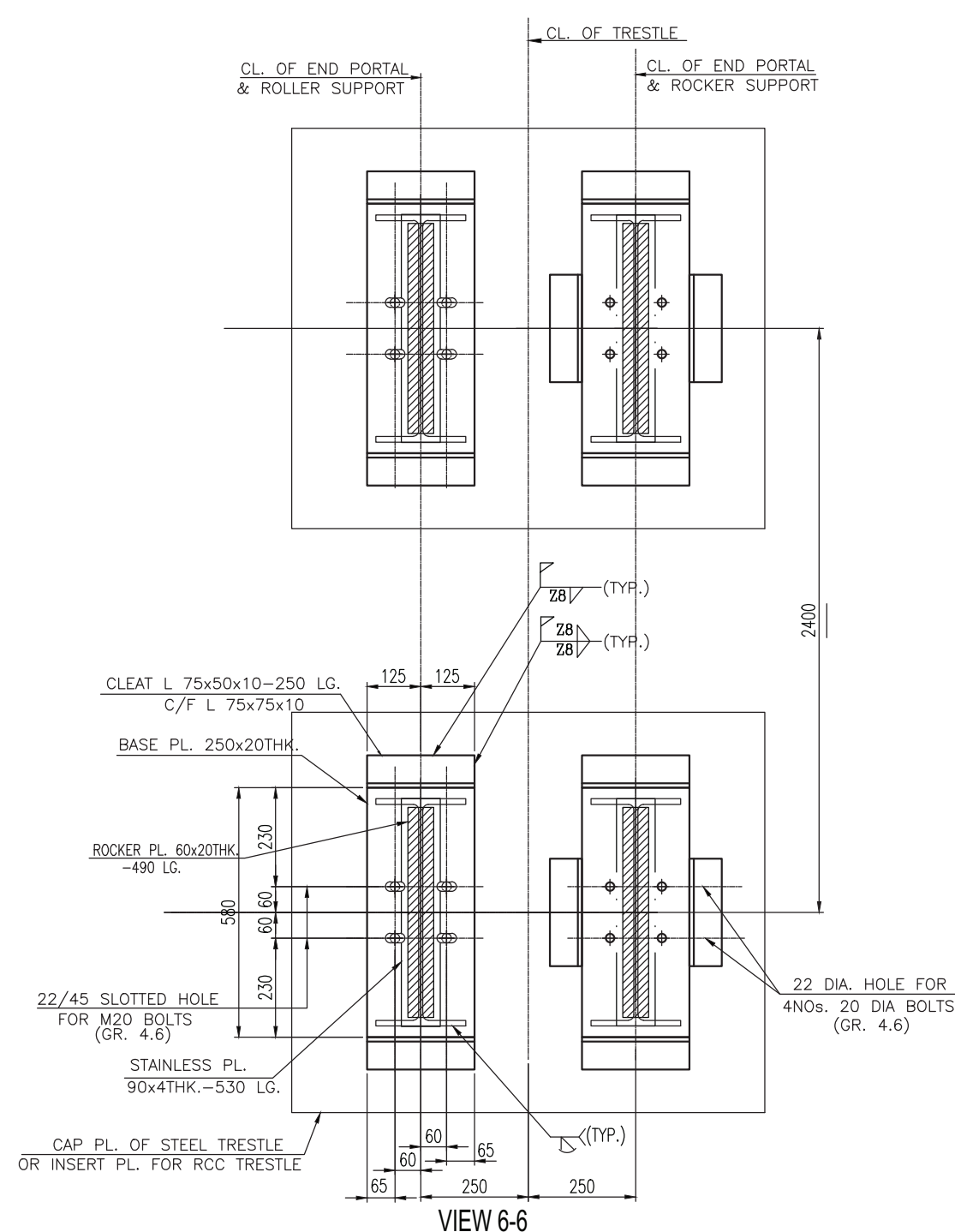
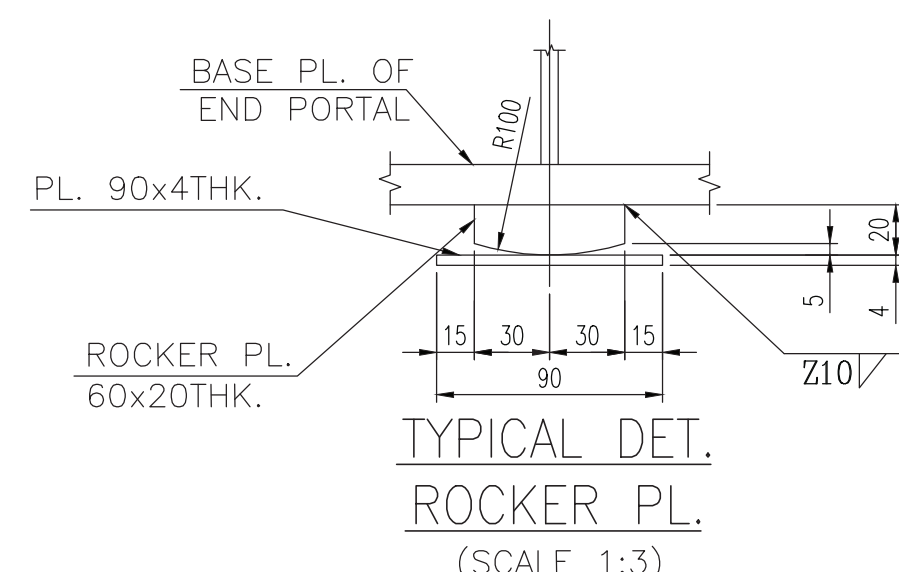
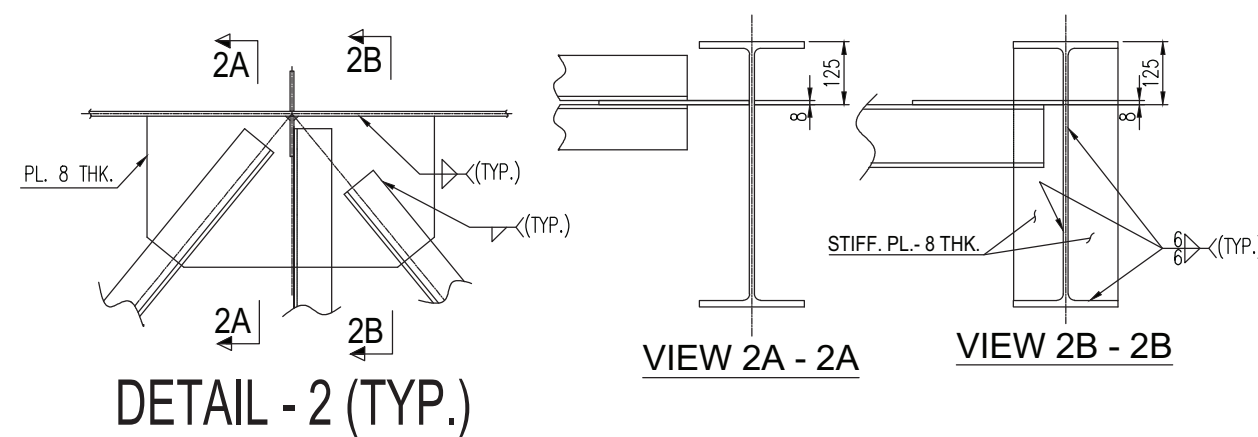


SCHEDULE OF MEMBERS GPC/CG-2				
SL.NO	ERECTION MARKS	SECTION	FORCE (kN)	
			AXIAL	
1	TOP CHORD	tc1	UB 533x210x82	80
	HORIZONTAL GIRDERS OF TOP CHORD LEVEL	b1	ISM 150	80
		b2	2Ls 100x10x10	80
		b3	2Ls 75x75x8	60
2	END PORTAL	ep1	UB 533x210x92	80
3	WALKWAY STRINGERS	w1	ISM 125	15
4	GST. PL.	8 mm. THK.		
5	FLOOR PL.	FLOORING WITH GRATING.		

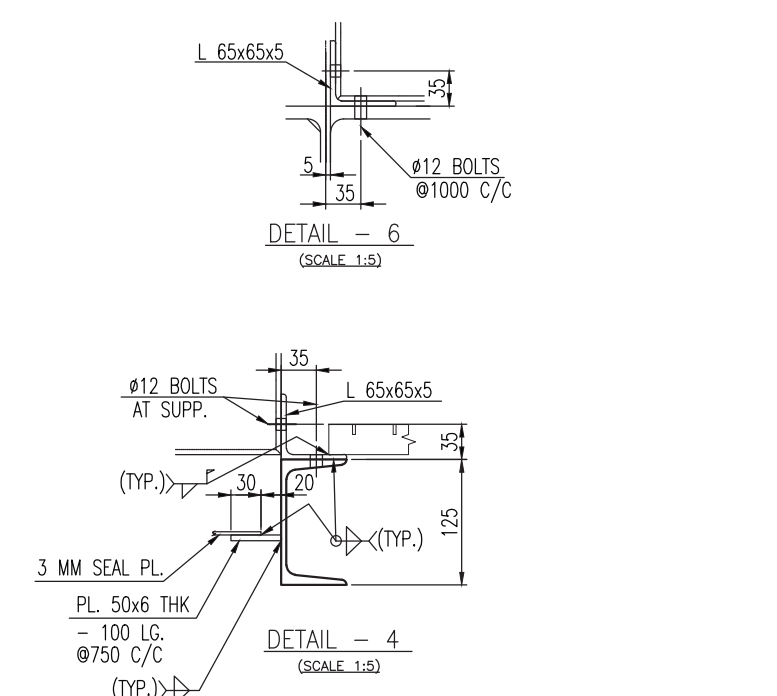
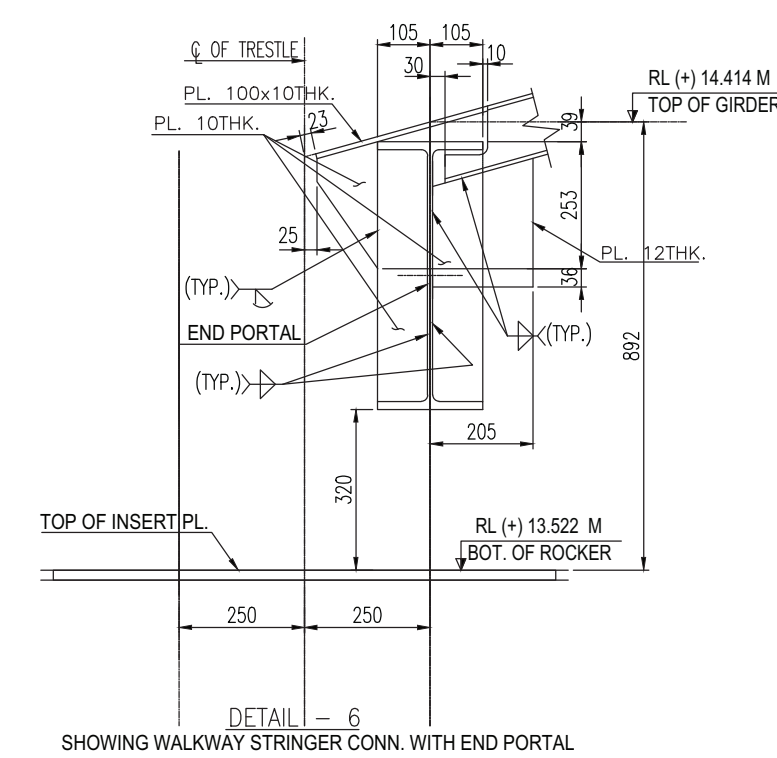
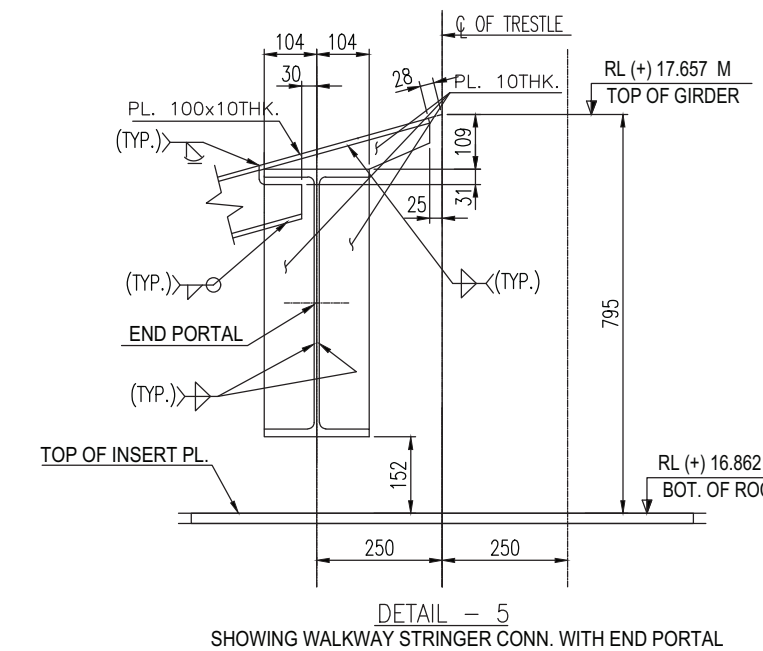
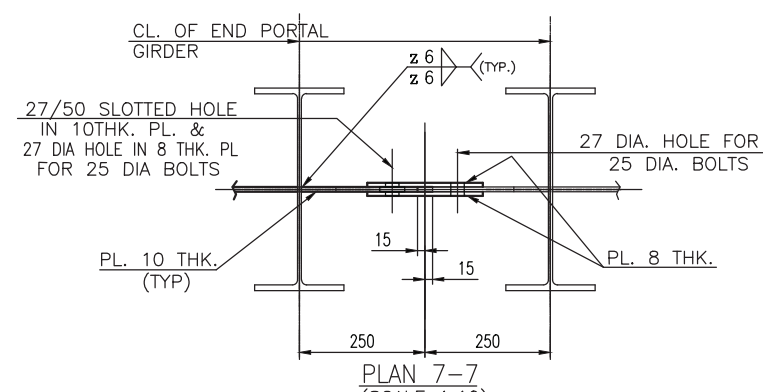
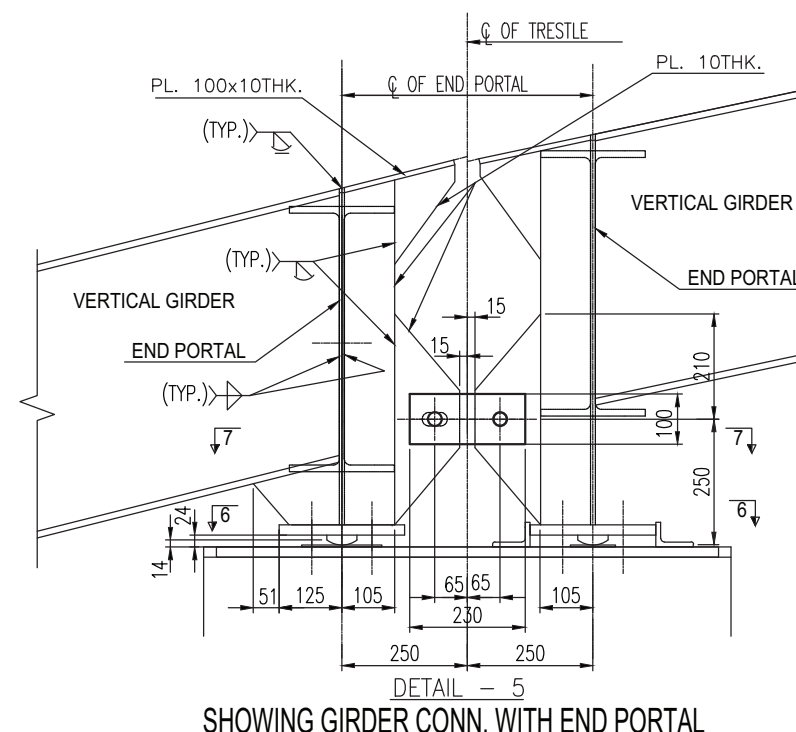
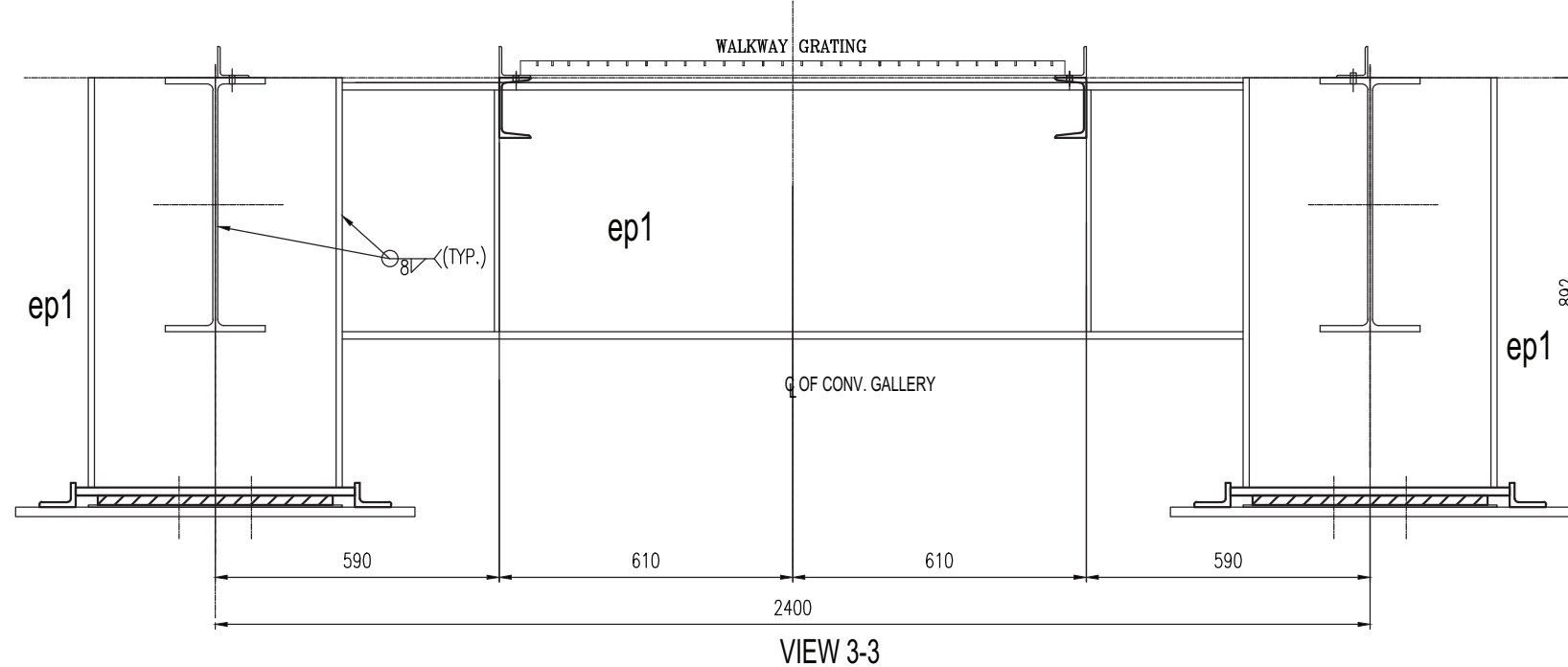
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F		11/10/2018	1	1	1	1	1
G		11/10/2018	1	1	1	1	1
H		11/10/2018	1	1	1	1	1
I		11/10/2018	1	1	1	1	1
J		11/10/2018	1	1	1	1	1
K		11/10/2018	1	1	1	1	1
L		11/10/2018	1	1	1	1	1
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W		11/10/2018	1	1	1	1	1
X		11/10/2018	1	1	1	1	1
Y		11/10/2018	1	1	1	1	1
Z		11/10/2018	1	1	1	1	1

REV	DATE	DRN/CHD/APPD	DESCRIPTION/NOTE
1	10.12.2018	DRN	Customer/PROJECT: BANGLADESH-INDIA FRIENDSHIP POWER
2	11.12.2018	CHD	CUSTOMER CONSULTANT: FICHTNER M/s FICHTNER GmbH & Co KG, Stuttgart, GERMANY
3	11.12.2018	APPD	PROJECT NO.: 618-450068
4	11.12.2018	APPD	EPIC CONTRACTOR: BHARAT HEAVY ELECTRICALS LTD.
5	11.12.2018	APPD	INDUSTRIAL SYSTEMS GROUP, BANGALORE
6	11.12.2018	APPD	PACKAGE VENDOR: BEUMER INDIA PVT. LTD.
7	11.12.2018	APPD	BEUMER Maschinenfabrik, Germany
8	11.12.2018	APPD	STATUS OF DRG.: FOR APPROVAL
9	11.12.2018	APPD	SIZE: A0 [1189 x 841]
10	11.12.2018	APPD	DRAWING NO.: 618-450068
11	11.12.2018	APPD	CUSTOMER DRAWING NO.: Maitree-00-UED-LC-177368-1SG

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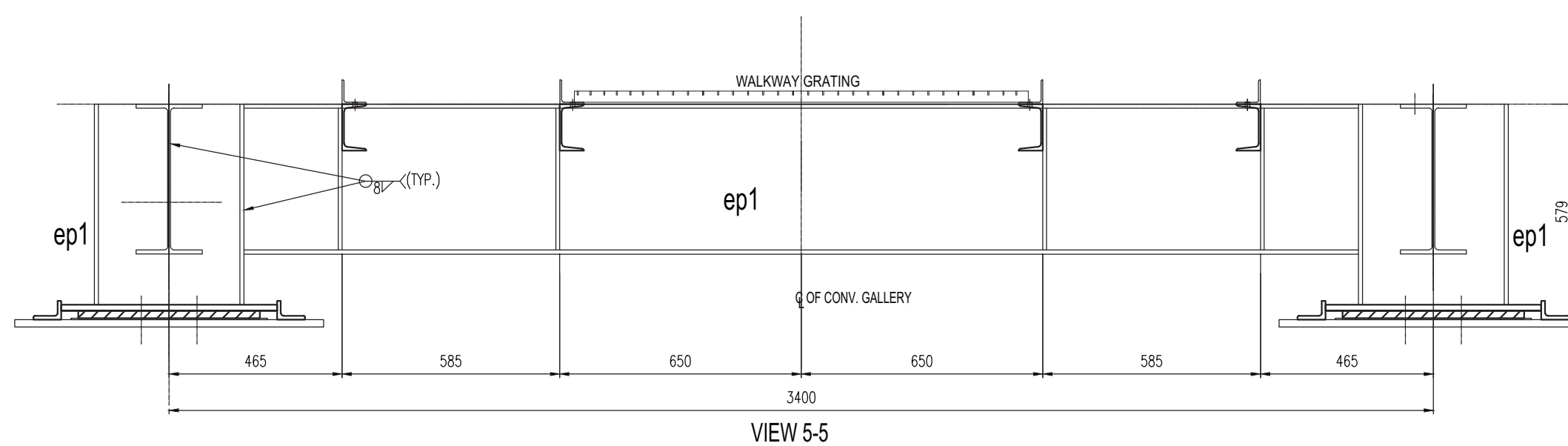
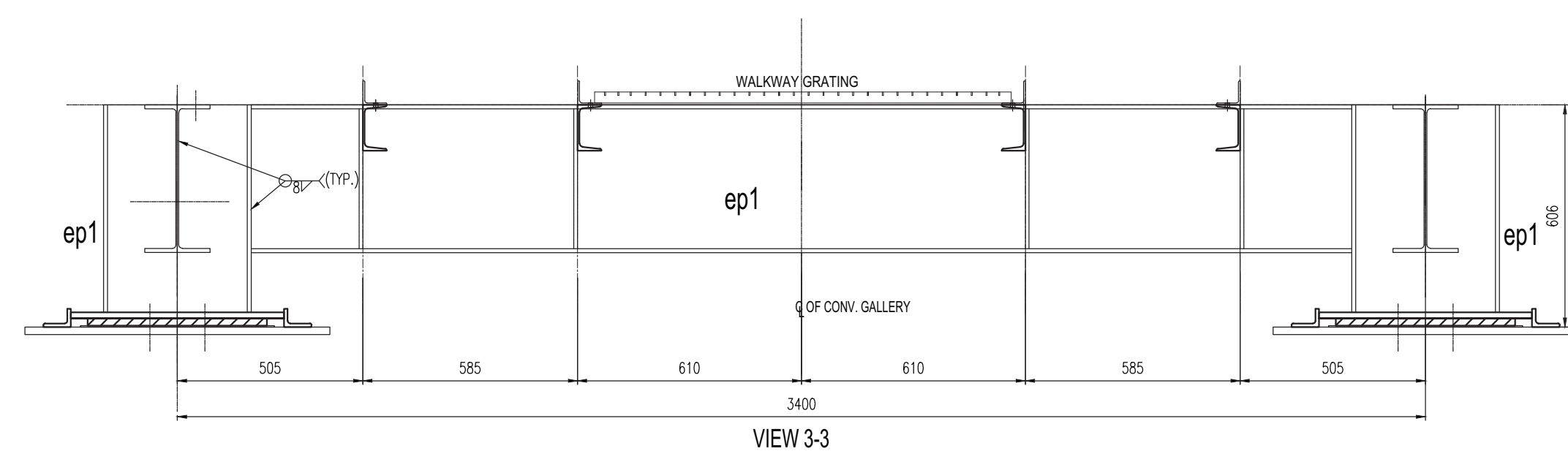
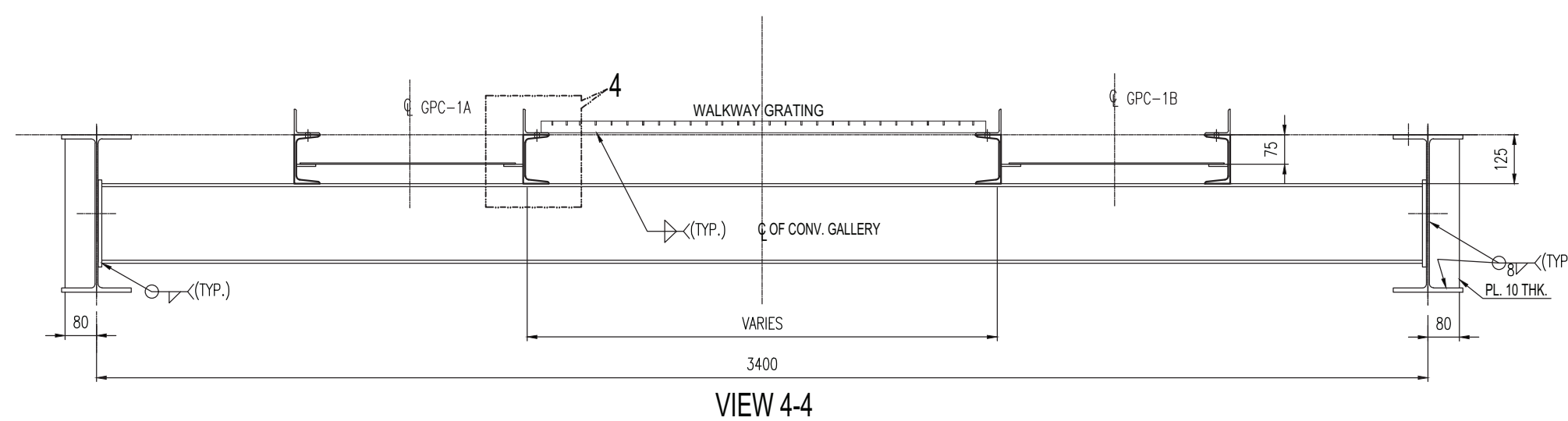
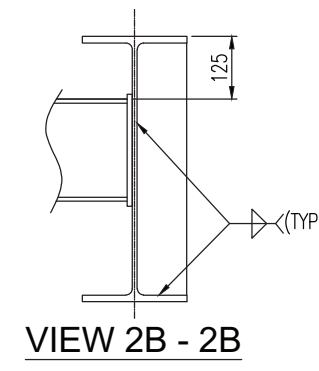
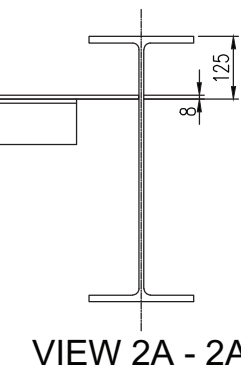
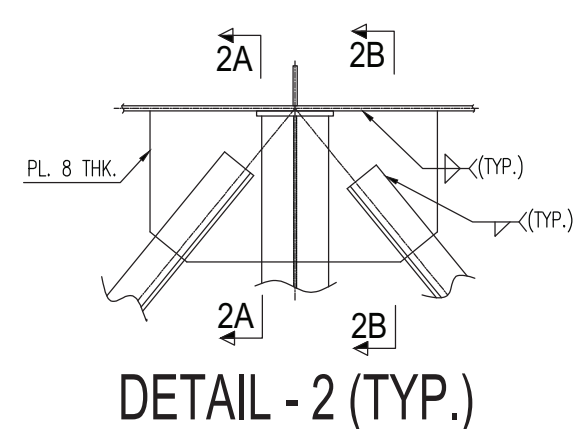
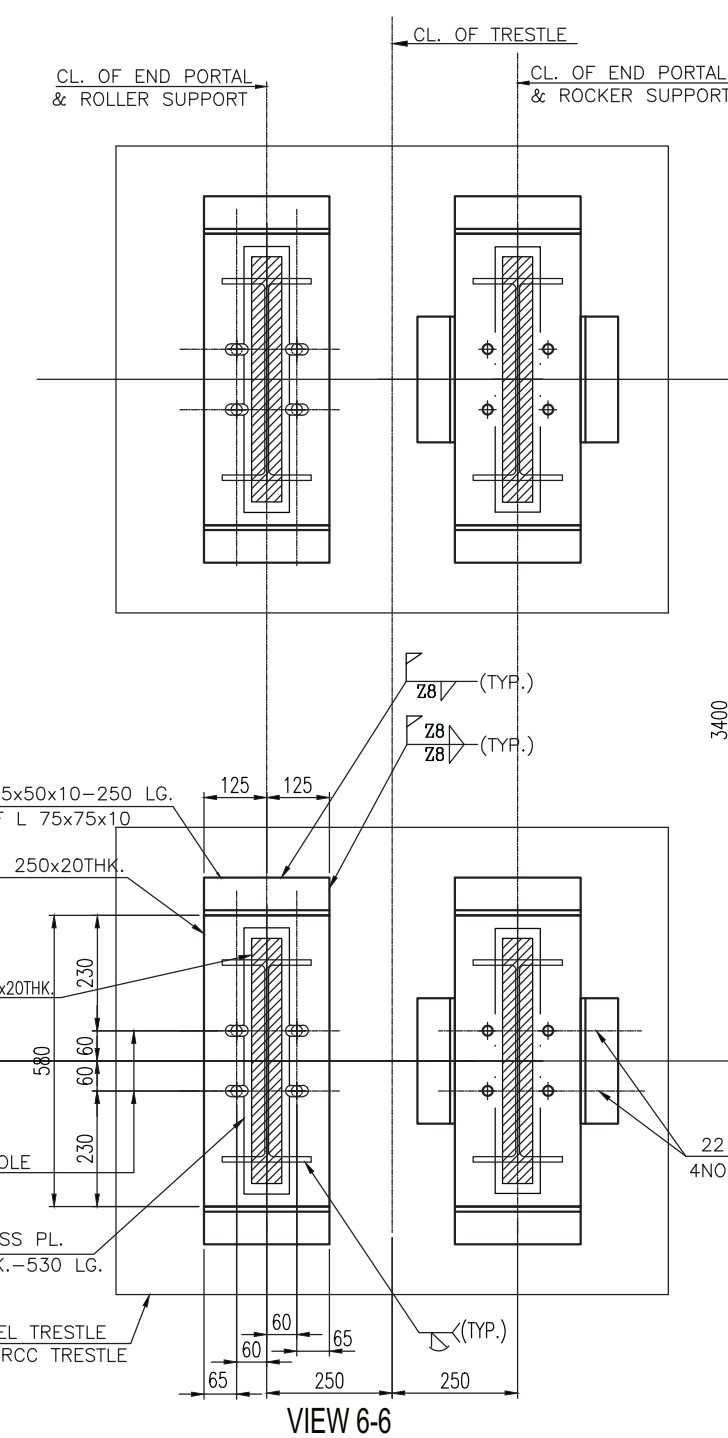
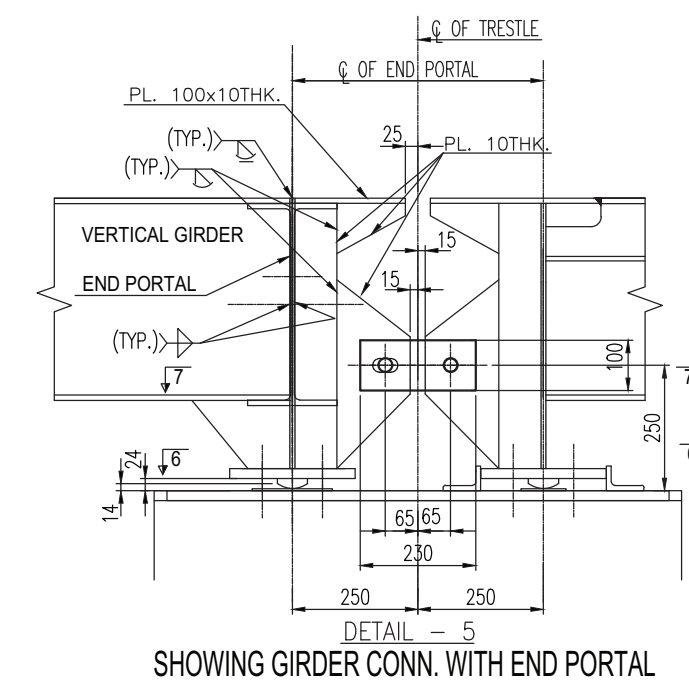
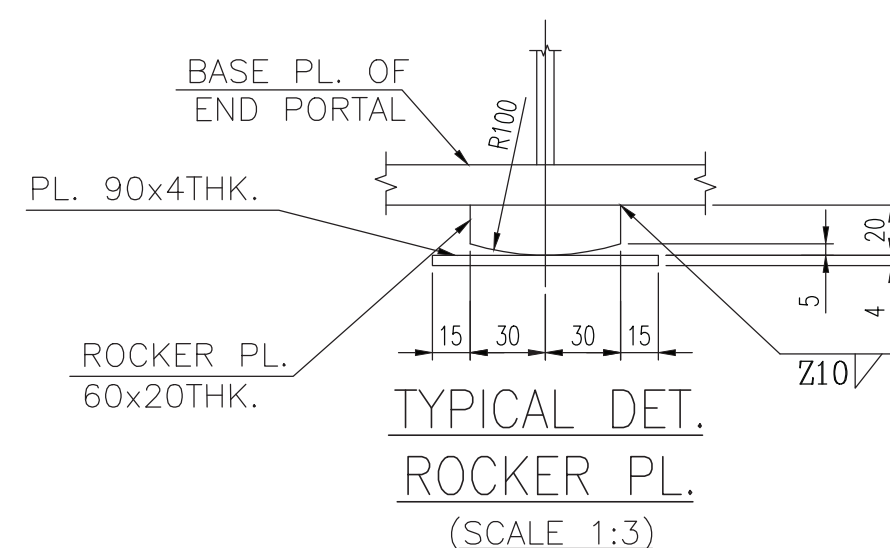
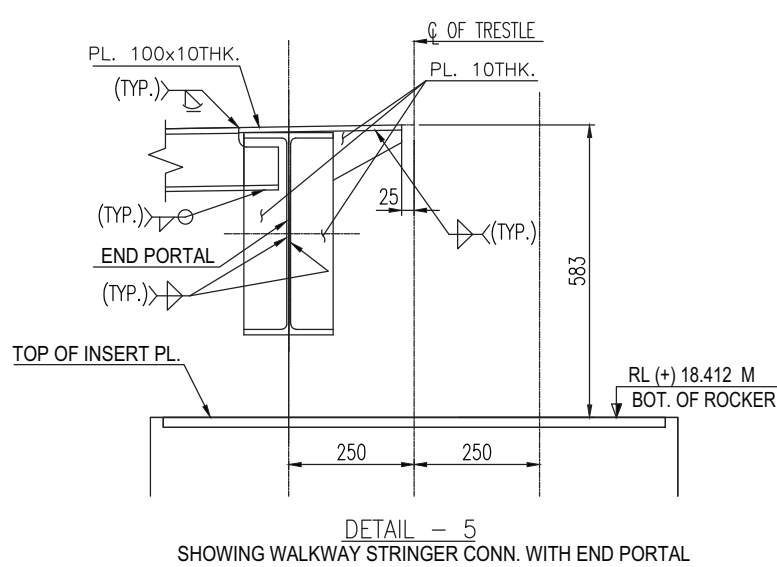
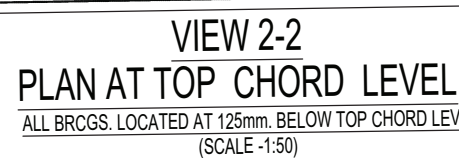
(NOTE: GUIDE MEMBER SHALL NOT BE WELDED WITH PORTAL BASE PLATE)



SCHEDULE OF MEMBERS GPC/CG-3				
SL.NO	ERECTION MARKS		SECTION	FORCE (KN)
				AXIAL
1	TOP CHORD	tc1	UB 533x210x82	80
	HORIZONTAL GIRDERS OF TOP CHORD LEVEL	b1	ISM 150	80
		b2	2Ls 100x10x10 	80
		b3	2Ls 75x75x8 	60
2	END PORTAL	ep1	UB 533x210x92	80
3	WALKWAY STRINGERS	w1	ISM 125	15
4	GST. PL.		8 mm. THK.	
5	FLOOR PL.	FLOORING WITH GRATING.		

[illegible]

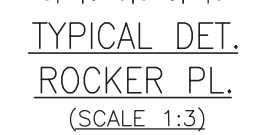
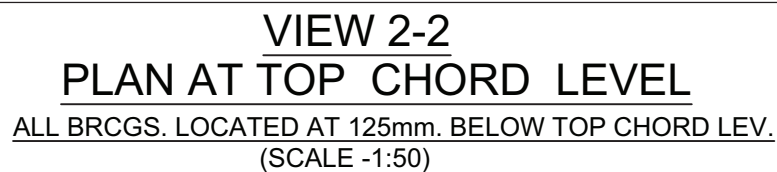
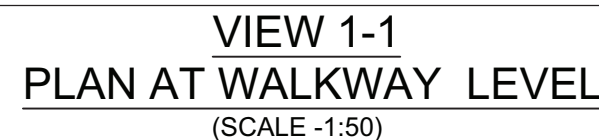
				Customer BHARAT HEAVY ELECTRICALS LTD	
Name		Date		Order No.: 618-450608	
Address		Material		Designation	
145/10129 10102019		Qty 5		STRUCTURAL GA OF GALLERY MKD. CG-4	
Order		Gen' Contact: %SACHBE%		GPC 1A-1B	
Rev		1		Drawing No.	
2		2		S18_450608_GPC 1A/1B_L	
3		3		Scale	
4		4		1:1	
1		1		Sheet/	
ISO 15926-1		1		Revised	
ISO 14555-6		1		Revised	
ISO 15926-1		1		Revised	



SCHEDULE OF MEMBERS FOR BAPC 9.2 M. GALLERY				
SL.NO	ERECTION MARKS		SECTION	FORCE (kN) AXIAL
1	TOP CHORD	tc1	UB 406x178x54	75
	HORIZONTAL GIRDERS OF TOP CHORD LEVEL	b1	UB 203x133x25	30
		b2	L 100x100x10 L	75
		b3	L 65x65x10 L	50
2	END PORTAL	ep1	UB 406x178x54	75
3	WALKWAY STRINGERS	w1	ISM 125	15
4	GST. PL.	8 mm. THK.		
5	FLOOR PL.	FLOORING WITH GRATING.		

				Customer BHARAT HEAVY ELECTRICALS LTD	
Name Date %ATV Order No.: 618-45068				Designation STRUCTURAL GA CG-6	
Issued 04/05/2019 Issued Tech/Spec:				GPC 1A-1B	
Match 01/05/2019 %G Contact %SACB/E%					
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2 1 1 2 1					
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4 1 1 2 1					
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3					
2					
1					
REV. DATE			DR/CHD/APPD		
CUSTOMER CONSULTANT:			DESCRIPTION/NOTE		
FICHTNER M/s FICHTNER GmbH & Co KG, Stuttgart, GERMANY			 BANGLADESH-INDIA FRIENDSHIP POWER COMPANY PVT. LTD, DHAKA, BANGLADESH 2x660 MW MATREITE STPP, RAMPAL, BANGLADESH		
EPC CONTRACTOR:			 BHARAT HEAVY ELECTRICALS LTD. INDUSTRIAL SYSTEMS GROUP, BANGLADESH		
	NAME	DATE	PACKAGE VENDOR		SCALE
	DRN	- 10.12.2018	BEUMER GROUP BEUMER INDIA PVT. LTD.		NTS
	CHD	- 11.12.2018	BEUMER Maschinenfabrik, Germany		SHEET #
	APPD	- 11.12.2018	TITLE:ARRGT. OF STANDARD GALLERY MKD, GPC 1A/B 9M. SPAN		OF 11
06	SUPERSEDES	BHEL JOB NO. :-	STATUS OF DRG: FOR APPROVAL		
		SIZE= AO [1189 x 841]	PROJECT NO: 618 - 450068		
	SYSTEM	ANNEX:-	DRAWING NO: ----		REV: 1
18	CUSTOMER DRAWING NO.:		Matreite-00-UED-LC-177368-ISG		

[illegible]

	NAME	DATE	PACKAGE VENDOR		BEUMER INDIA PVT. LTD.	SALS
	DRN	-	10.12.2018		BEUMER Maschinefabrik, Germany	NATE
	CHD	-	11.12.2018			
APP	-	11.12.2018				
	TITLE: ARRG.T. OF STANDARD GALLERY MK. GPC 1/8/ 8M. SPAN					OF 11
	SUPERSEDES		BHXL JOB NO.: -		STATUS OF JOB: FOR APPROVAL	
	SUPERSEDED BY		SIZE= A0 [1189 x 841]		PROJECT NO.: 618-450068	
	SYSTEM		ANNEX.: -		DRAWING NO.: -	REV.
	CUSTOMER DRAWING NO.: Maltree-00-UE-LC-177368-1SG					

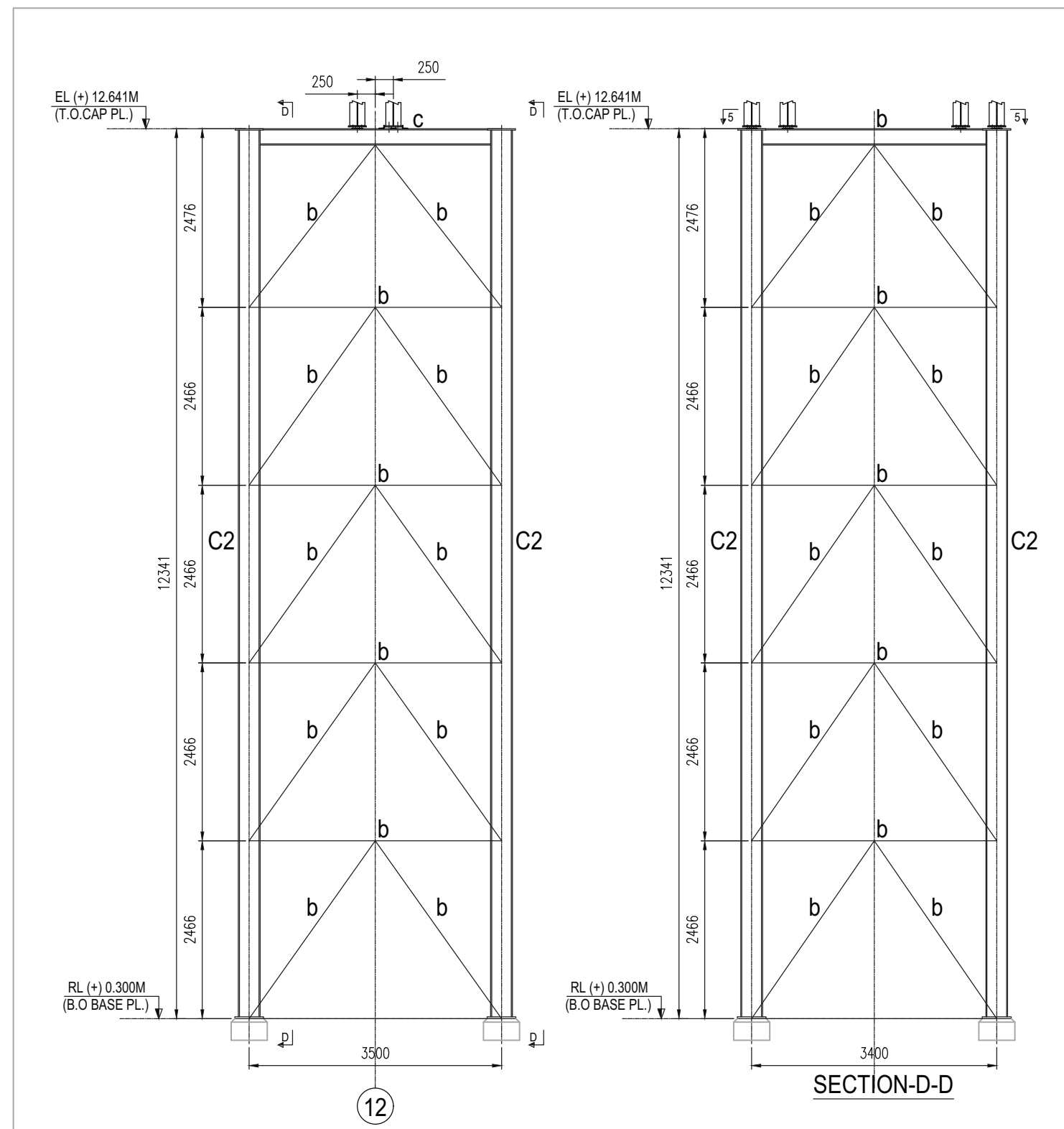
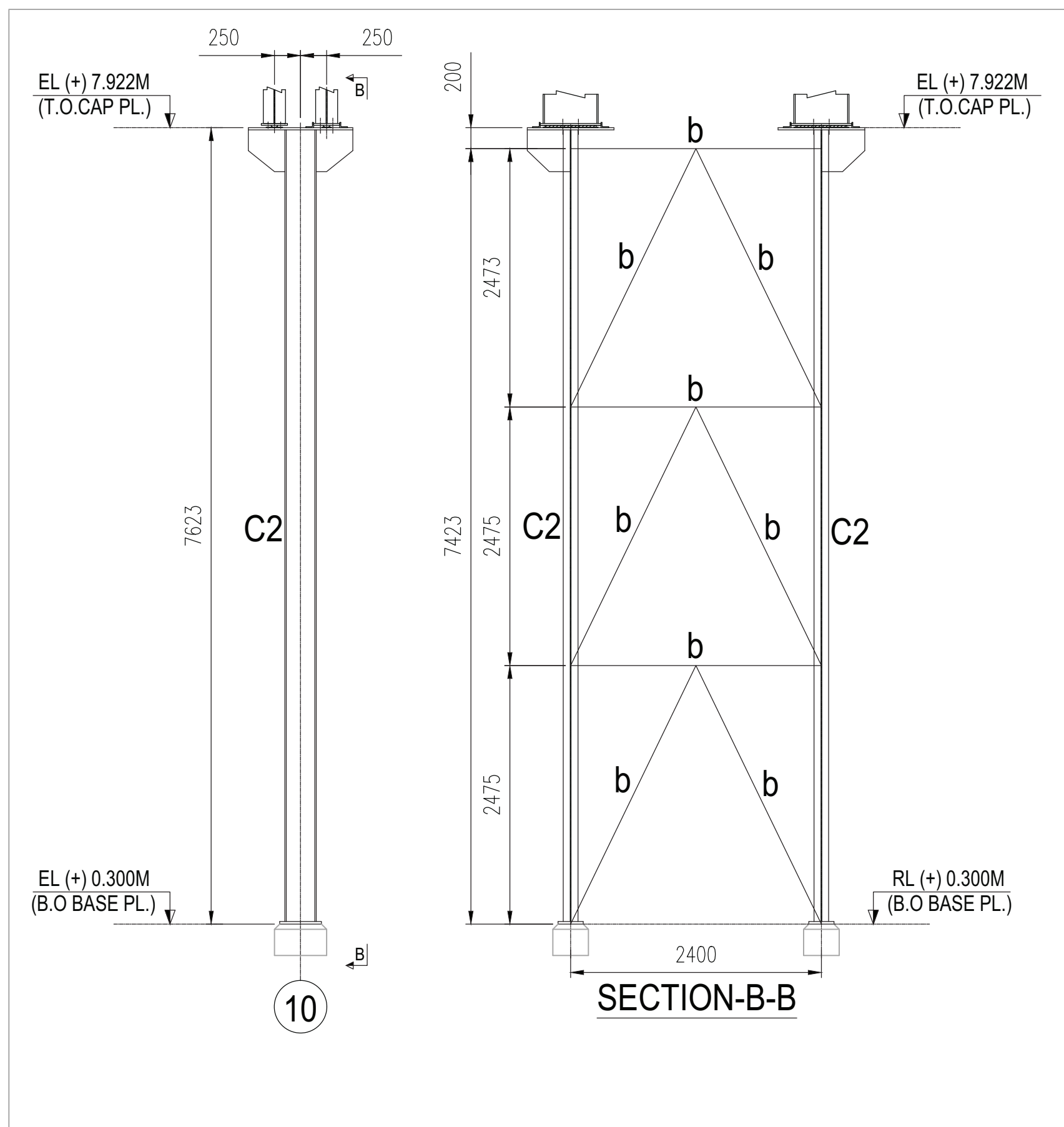
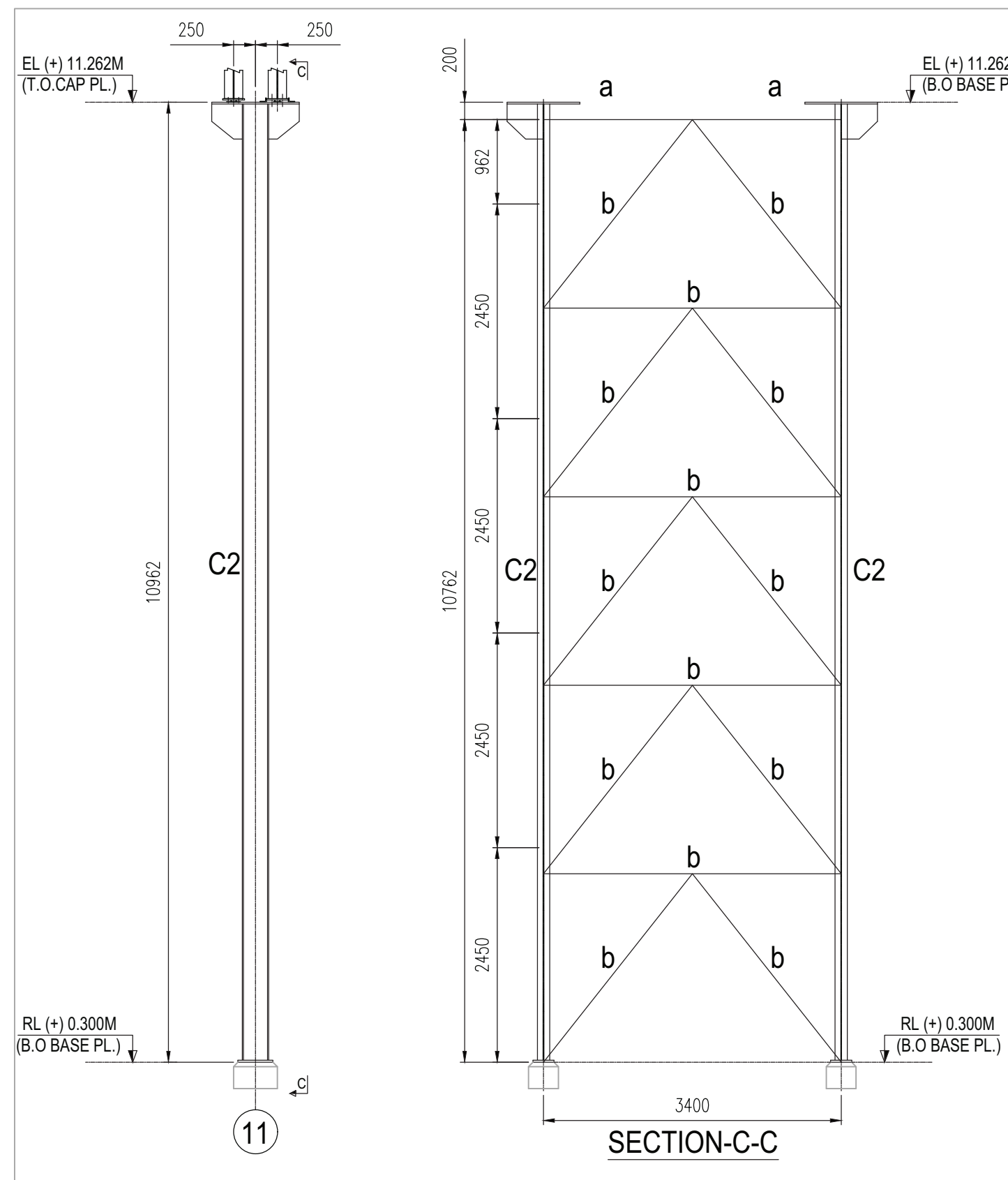
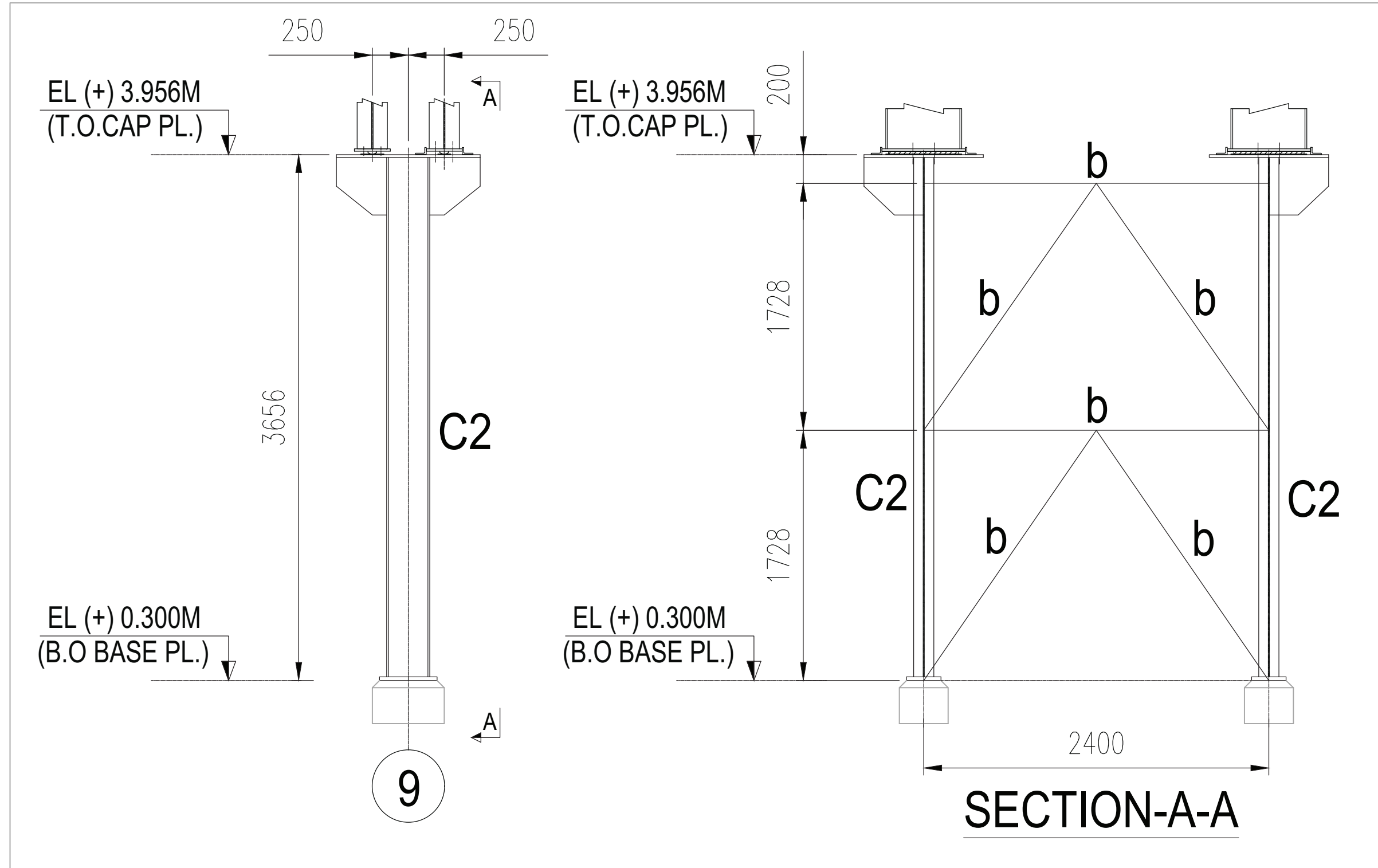
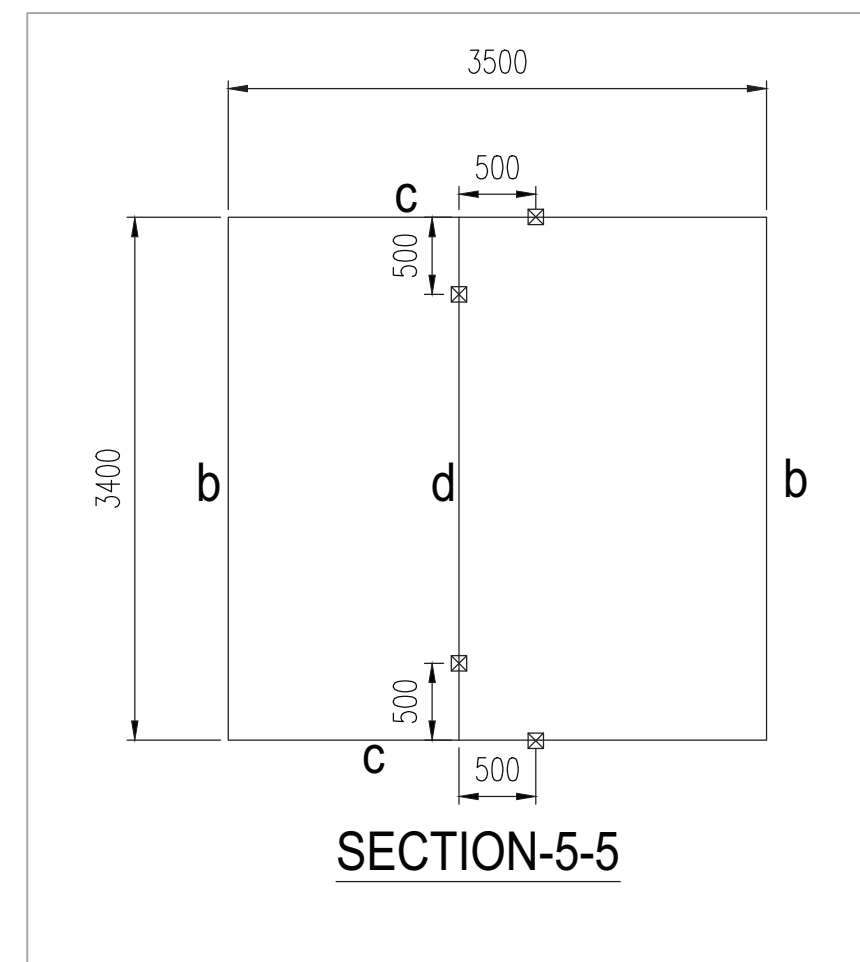


TABLE OF MEMBERS					
MARK.	PROFILE	SECTION	FORCE (T)	MOMENT (TM)	REMARKS
C2	I	ISMB 500			
b	□	ISMC 150			
c	② I ①	① PL. 500X20 THK. ② PL. 560X16 THK.			
d	② I ①	① PL. 500X20 THK. ② PL. 460X16 THK.			



- NOTES:-
- ALL DIMENSIONS ARE IN mm. & ALL LEVELS ARE IN M.
 - ALL WELDS SHALL BE 6 mm FILLET WELD. U.N.O.
 - FOR ALL WELDED CONNECTIONS THE FULL CONTACT LENGTH TO BE WELDED. U.N.O.
 - THIS DRG. SHALL BE READ IN CONJUNCTION WITH DRG. NO. S18-45068-GPC 1A 1B-LD

Name		Date		%AT%		Order No.		Designation	
Fichtner		10/06/2019		100%		618-450068		STRUCTURAL GA CG-2	
Fichtner		10/06/2019		100%		618-450068		GPC 1A-1B	
Fichtner		10/06/2019		100%		618-450068		GPC 1A-1B	
Fichtner		10/06/2019		100%		618-450068		GPC 1A-1B	
Fichtner		10/06/2019		100%		618-450068		GPC 1A-1B	
Fichtner		10/06/2019		100%		618-450068		GPC 1A-1B	
Fichtner		10/06/2019		100%		618-450068		GPC 1A-1B	
Fichtner		10/06/2019		100%		618-450068		GPC 1A-1B	
Fichtner		10/06/2019		100%		618-450068		GPC 1A-1B	

REV	DATE	DRN/CHD/APPD	DESCRIPTION/NOTE	
4				
3				
2				
1				
CUSTOMER CONSULTANT:			CUSTOMER/PROJECT:	
FICHTNER			BANGLADESH-INDIA FRIENDSHIP POWER	
M/s FICHTNER GmbH & Co KG, Stuttgart, GERMANY			COMPANY PVT. LTD, DHAKA, BANGLADESH	
EPC CONTRACTOR:			BHARAT HEAVY ELECTRICALS LTD.	
			INDUSTRIAL SYSTEMS GROUP, BANGALORE	
			PACKAGE VENDOR	
			BEUMER INDIA PVT. LTD.	
			BEUMER Maschinefabrik, Germany	
			TITLE: GPC-1 A/B G.A. & DETAILS OF GALLERY & TRESTLES	
			SIZE: AD [1189 x 841]	
			PROJECT NO.: 618-450068	
			ANNEX: -	
			DRAWING NO.: -	
			DRAWING NO.: Maitree-00-UD-LC-177368-IG	

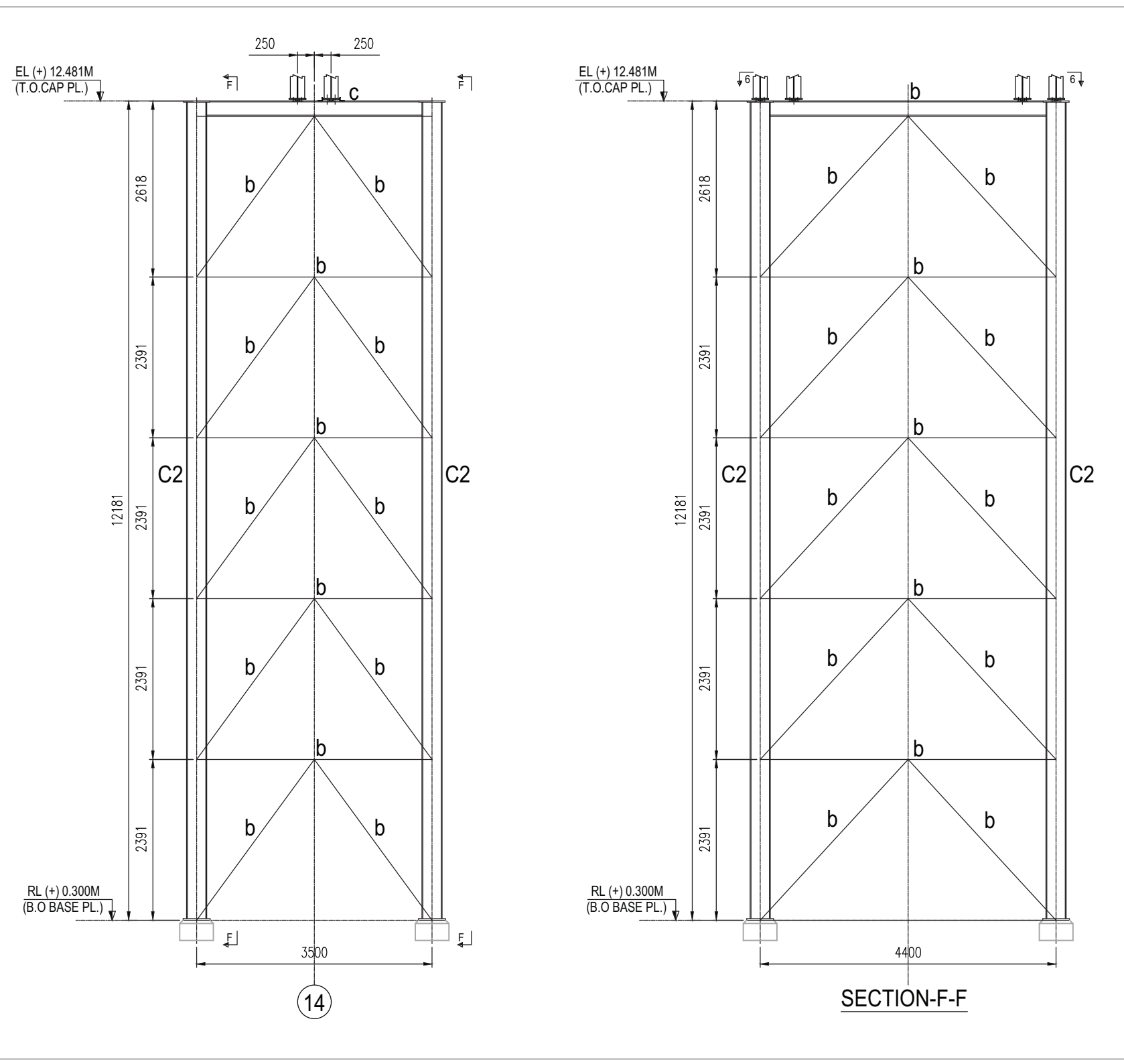
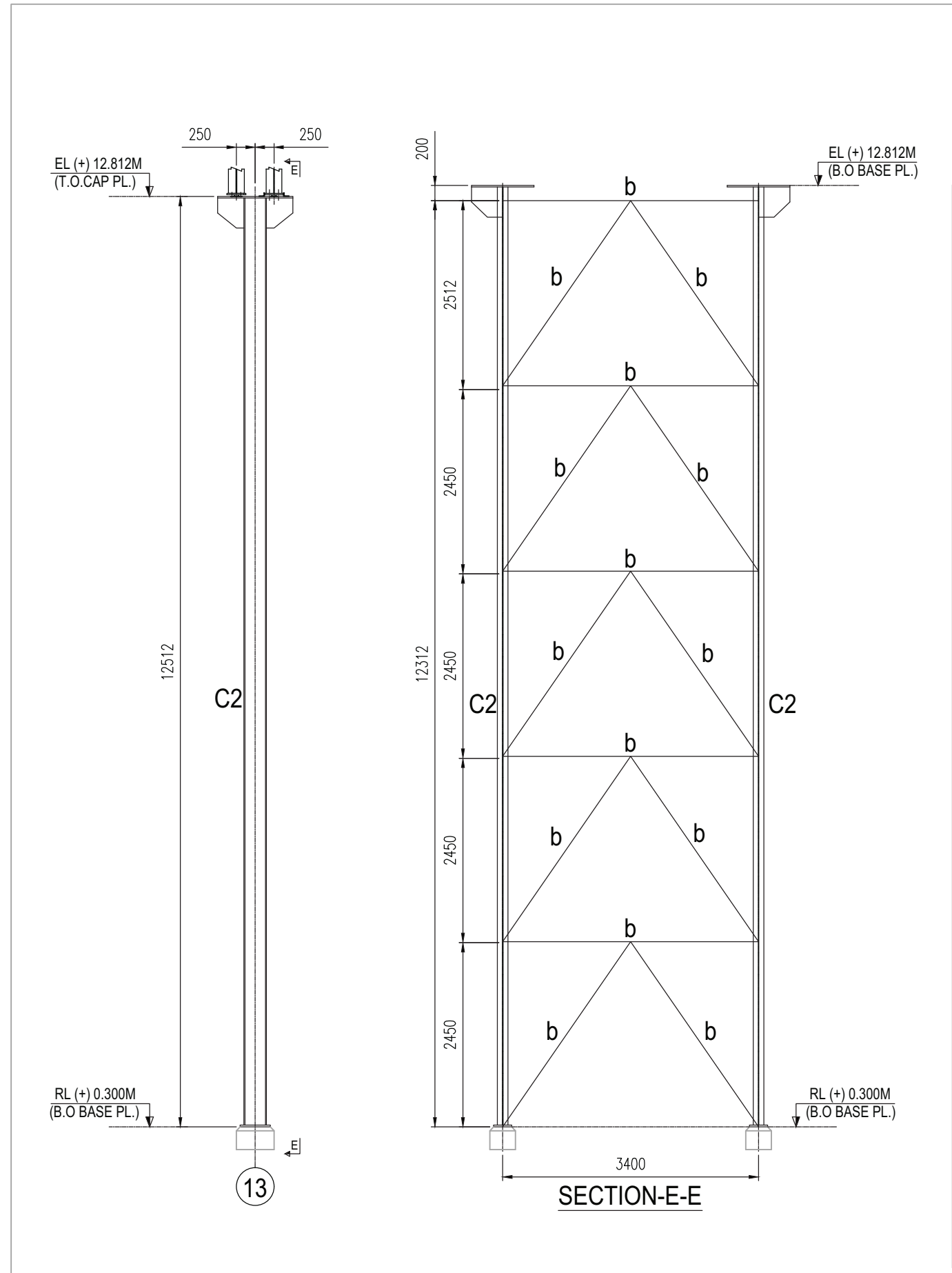
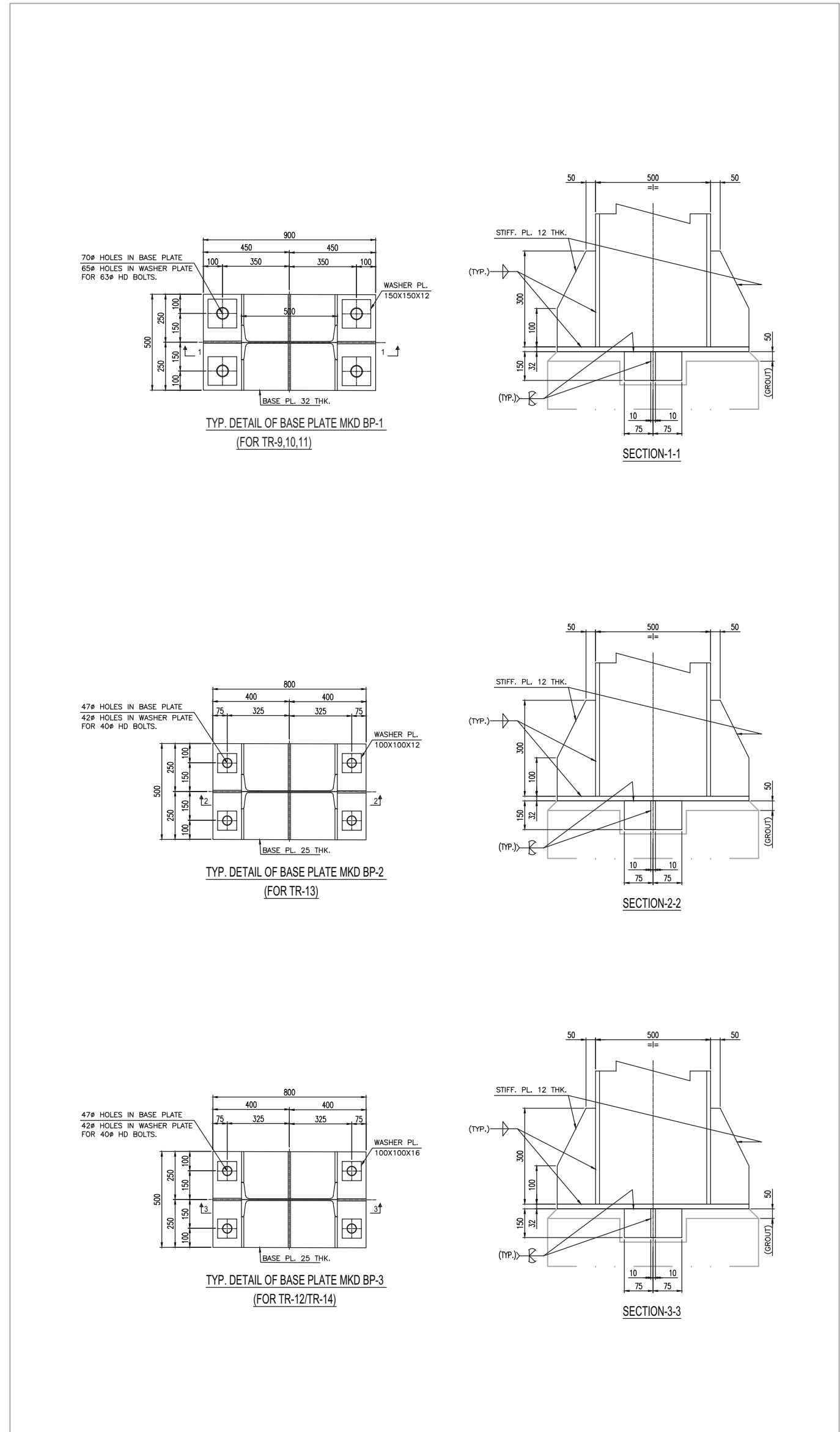
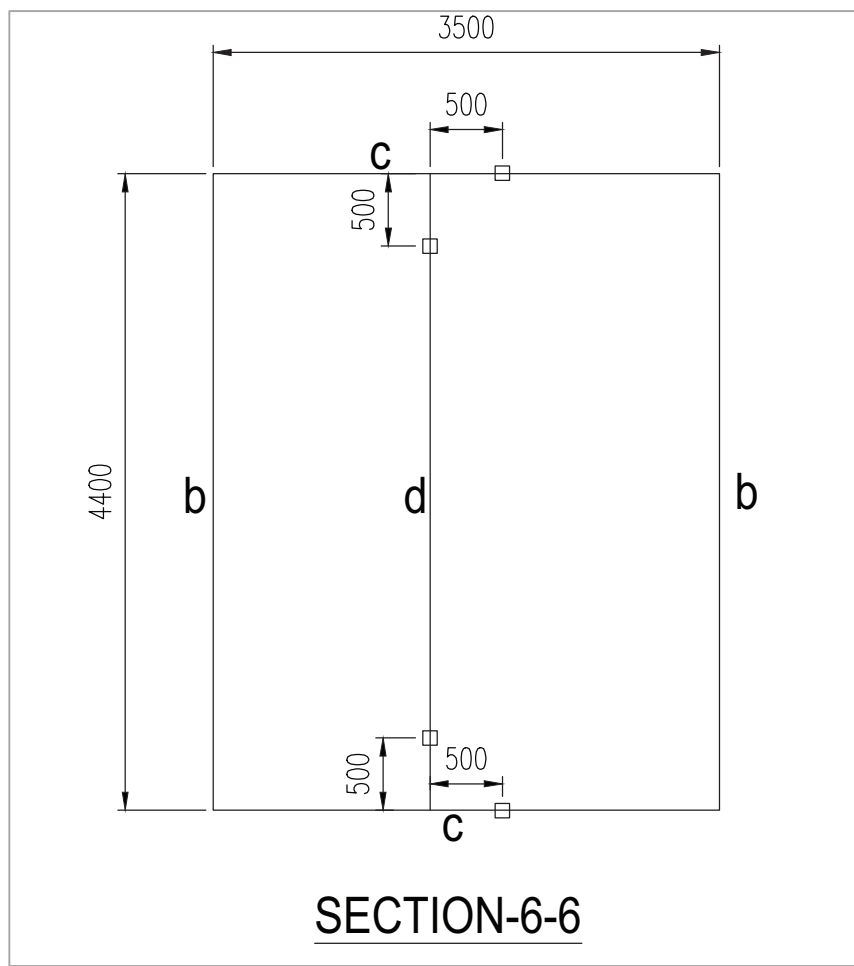


TABLE OF MEMBERS					
MARK.	PROFILE	SECTION	FORCE (T)	MOMENT (TM)	REMARKS
C2	I	ISMB 500			
b	□	ISMC 150			
c	② I ①	① PL. 500X20 THK. ② PL. 560X16 THK.			
d	② I ①	① PL. 500X20 THK. ② PL. 460X16 THK.			



1. ALL DIMENSIONS ARE IN mm. & ALL LEVELS ARE IN M.
2. ALL WELDS SHALL BE 6 mm FILLET WELD. U.N.O.
3. FOR ALL WELDED CONNECTIONS THE FULL CONTACT LENGTH TO BE WELDED. U.N.O.
4. THIS DRG. SHALL BE READ IN CONJUNCTION WITH DRG. NO. S18-45068-GPC 1A 1B-1D

4					
3					
2					
1					
REV	DATE	DRN/CHD/APPD	DESCRIPTION/NOTE		
CUSTOMER/CONSULTANT:		CUSTOMER/PROJECT:			
FICHTNER					
M/s FICHTNER GmbH & Co KG, Stuttgart, GERMANY		BANGLADESH-INDIA FRIENDSHIP POWER COMPANY PVT. LTD, DHAKA, BANGLADESH 2x660 MW MAITREE STPP, RAMPAL, BANGLADESH			
EPC CONTRACTOR:		 BHARAT HEAVY ELECTRICALS LTD. INDUSTRIAL SYSTEMS GROUP, BANGALORE			
NAME	DATE	PACKAGE VENDOR	SCALE		NTS
DRN	08.06.2019		BEUMER INDIA PVT. LTD.		SHEET 11 OF 11
CHD	10.06.2019		BEUMER Maschinenfabrik, Germany		
APPD	10.06.2019		TITLE:		
SUPERSEDES	BHEL JOB NO. :-		STATUS OF DRG.: FOR APPROVAL		
SUPERSEDED BY	SIZE - A0 [1189 x 841]		PROJECT NO: 618-450068		
SYSTEM	ANNEX: -		DRAWING NO. :-		REV: 1
DRAWING NO.: Maitree-00-UED-LC-177368-1SG					

THIS DRAWING MAY ONLY BE ALTERED WITH A CAD SYSTEM

THIS CAD DRAWING MAY ONLY BE ALTERED WITH A CAD SYSTEM